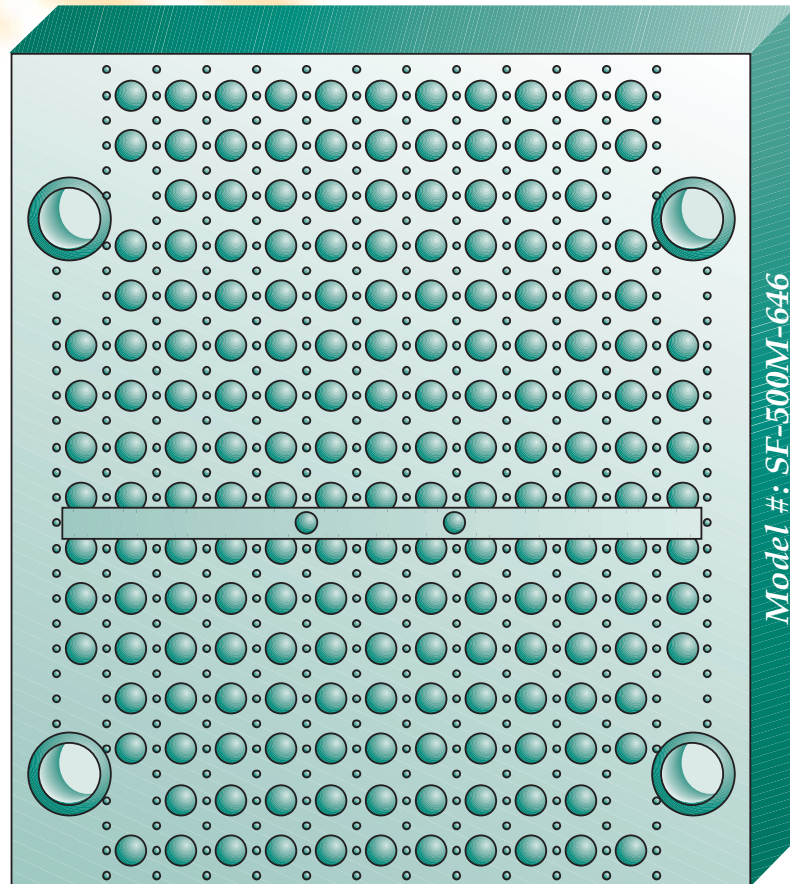


Press F-1, F-2 and F-3

Stationary Platen – Nozzle Side

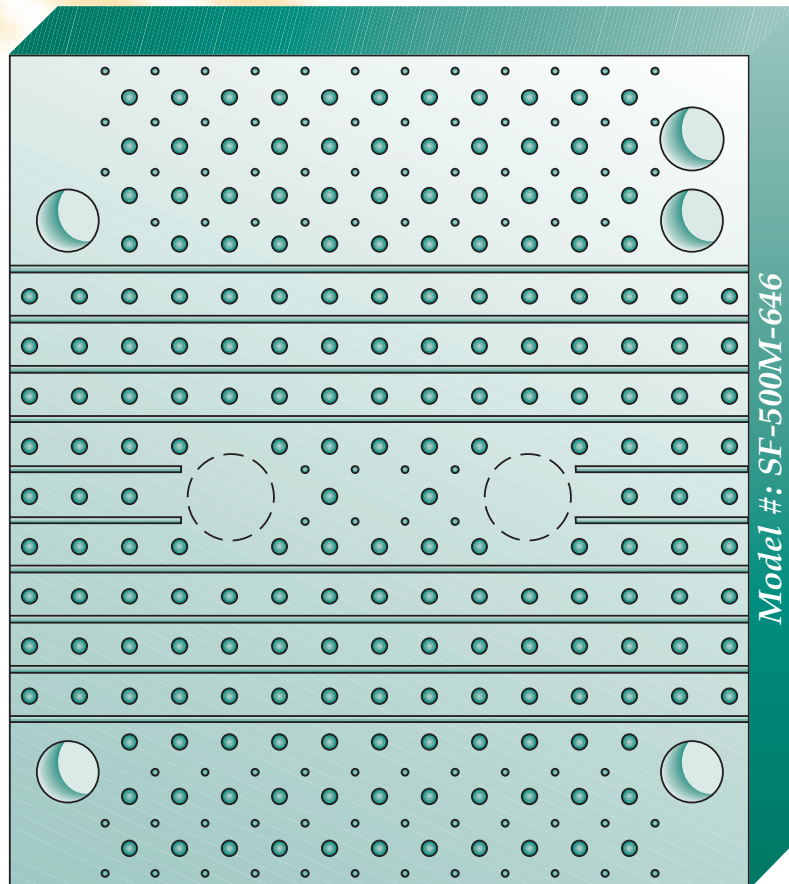


Machine Specifications

Clamp Force	500 Tons	Injection Rate (Styrene)	20 lbs./sec.
Platen Size	98-1/2" V X 89" H	Screw L/D Ratio	30/1
Distance Between Tie Bars	58-1/2" V X 67-1/2" H	Extruder Output Max. (Styrene)	2,600 lbs./hr.
Moving Platen Mold Capacity	35,000 lbs.	Nozzle Pattern (6" X 6" Spacing)	90" V X 72" H
Platen Thickness (Stationary/Moving) ...	12-1/2" / 10"	Nozzle Locations Available	186
Daylight (Max./Min.)	120" / 12"	Electrical Controls	Siemens Simatic 505
Stroke	108"	Sequential Injection	8 Shots
Injection Capacity (Styrene)	150 lbs.		

Press F-1, F-2 and F-3

Moving Platen – Mold Side



Machine Specifications

Clamp Force	500 Tons	Core Pull Circuits	2
Platen Size	98-1/2" V X 89" H	Core Pull Sequences	17
Distance Between Tie Bars	58-1/2" V X 67-1/2" H	Ejector Circuits	1
Moving Platen Mold Capacity	35,000 lbs.	Ejector Pattern (6" X 6" Spacing)	90" V X 84" H
Platen Thickness (Stationary/Moving) ...	12-1/2" / 10"	Ejector Locations Available	201
Daylight (Max./Min.)	120" / 12"	Electrical Controls	Siemens Simatic 505
Stroke	108"		