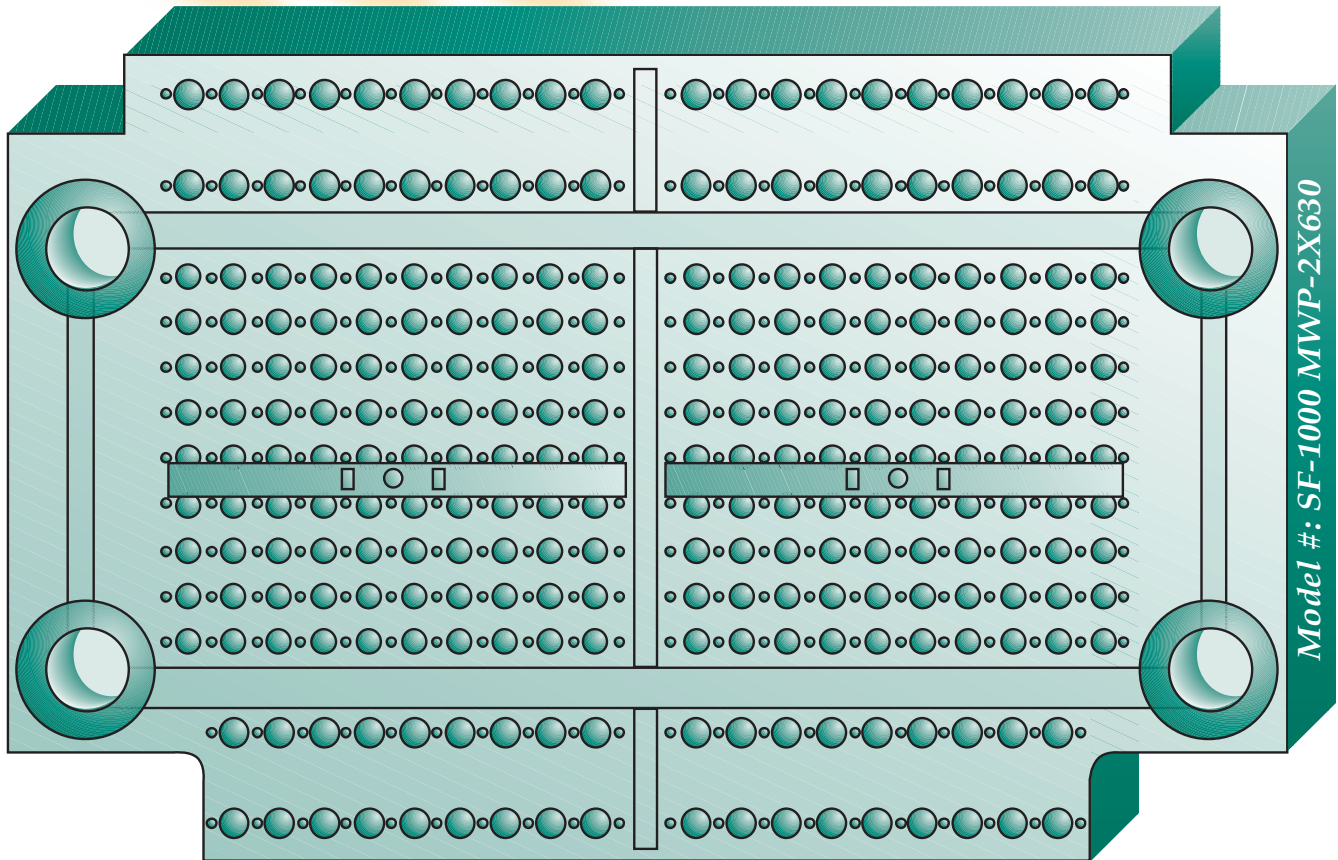


# Press F-4

## Stationary Platen – Nozzle Side

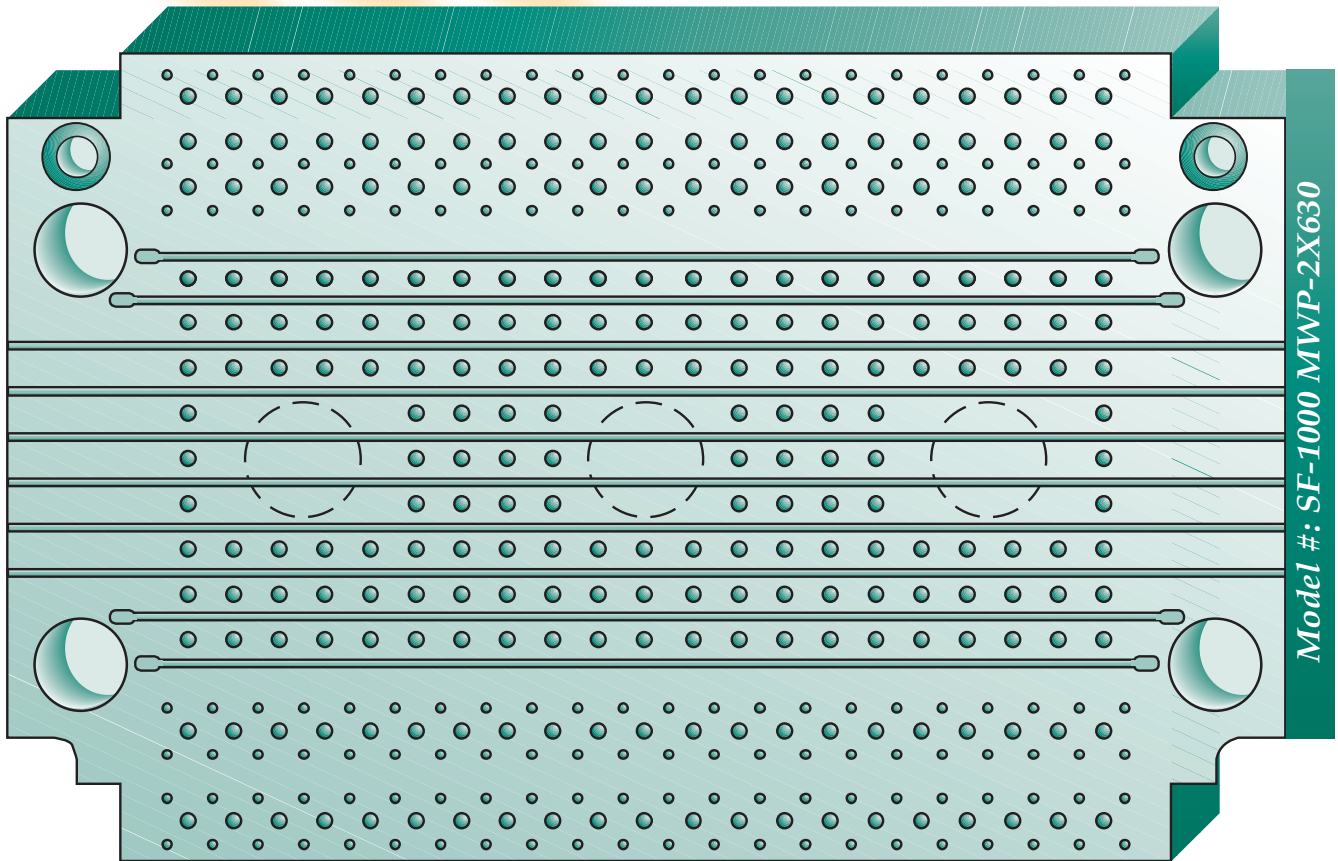


### Machine Specifications

Clamp Force .....	1,000 Tons	Injection Rate (Styrene) .....	20 lbs./sec.
Platen Size .....	102"V X 167"H	Screw L/D Ratio .....	30/1
Distance Between Tie Bars .....	44"V X 137"H	Front Extruder Output Max. (Styrene) ...	2,600 lbs./hr.
Moving Platen Mold Capacity .....	35,000 lbs.	Rear Extruder Output Max. (Styrene) ...	2,600 lbs./hr.
Platen Thickness (Stationary/Moving) .....	8" / 23"	Nozzle Pattern (6" X 6" Spacing) .....	96"V X 120"H
Daylight (Max./Min.) .....	120" / 12"	Nozzle Locations Available .....	256
Stroke .....	108"	Electrical Controls .....	Siemens Simatic 505
Injection Capacity (Styrene) .....	200 lbs.	Sequential Injection .....	8 Shots

# Press F-4

## Moving Platen – Mold Side



### Machine Specifications

Clamp Force .....	1,000 Tons	Stroke .....	108"
Platen Size .....	102"V X 167"H	Core Pull Circuits .....	2
Distance Between Tie Bars .....	44"V X 137"H	Core Pull Sequences .....	17
Moving Platen Mold Capacity .....	35,000 lbs.	Ejector Circuits .....	2
Platen Thickness (Stationary/Moving) .....	8" / 23"	Ejector Pattern (6" X 6" Spacing) .....	96"V X 120"H
Daylight (Max./Min.) .....	120" / 12"		