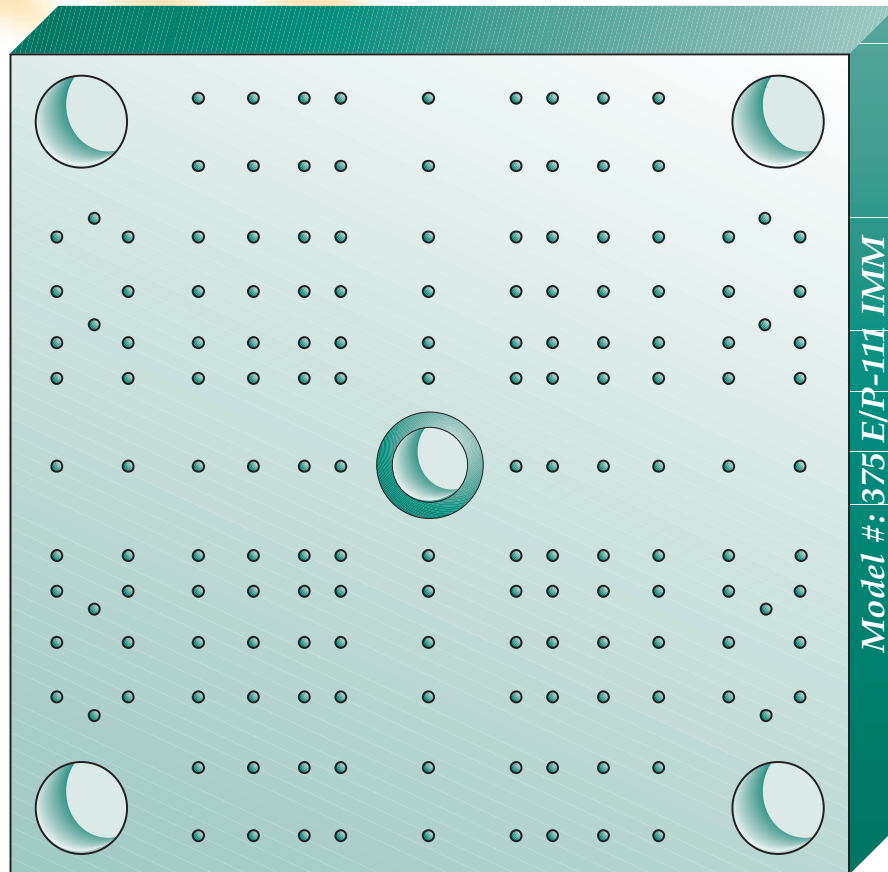


# Press HP-2 and HP-3

375 Ton Cincinnati-Milacron Stationary Platen – Mold Side

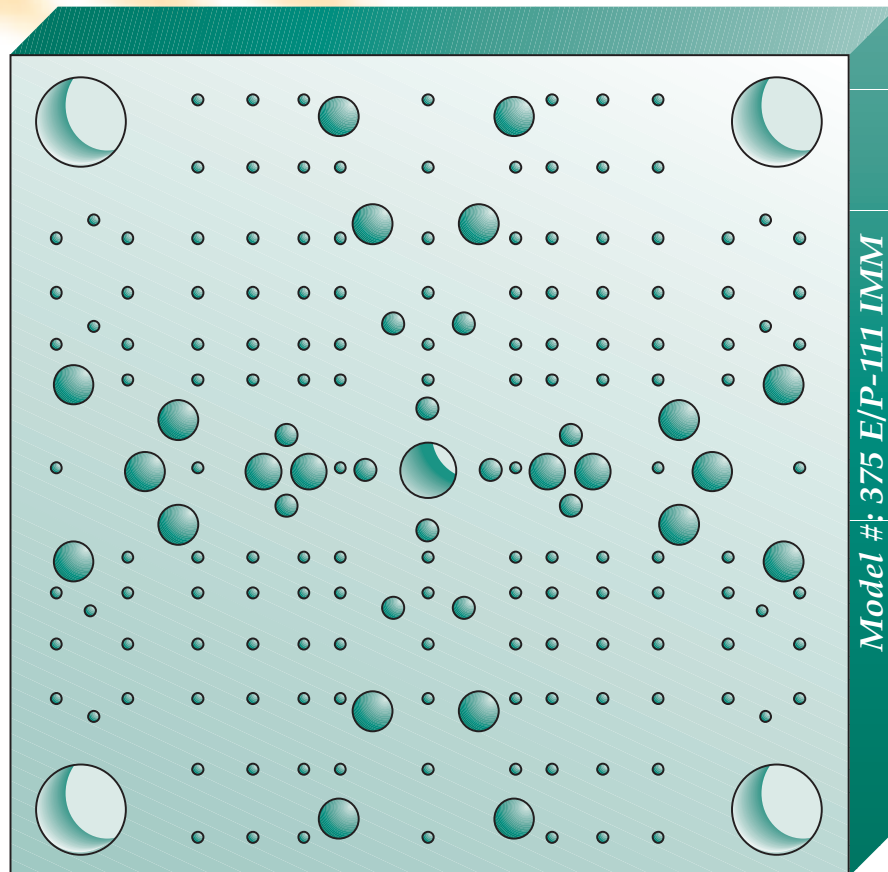


## Machine Specifications

Clamp Force .....	375 Tons	Injection Capacity (Polystyrene) .....	111 oz.
Platen Size .....	47" X 47"	Injection Rate (Polystyrene) .....	15.4 oz./sec.
Distance Between Tie Bars .....	34-1/4" X 34-1/4"	Screw L/D Ratio .....	20/1
Platen Thickness (Stationary/Moving) ...	9-1/2" / 6-3/4"	Screw Speed (Max. RPM @500 psi) .....	153
Daylight (Max./Min.) .....	39-1/2" / 7-1/2"	Hydraulic Pump Capacity (GPM @ 100 psi) .....	158
Stroke .....	32"	Hydraulic Eject .....	Moving Half – Multi Stroke
Electrical Controls .....	Cincinnati Milacron CAMAC 486C	Core Pull .....	Two Circuits
Injection Pressure (Max. psi) .....	20,000		

# Press HP-2 and HP-3

375 Ton Cincinnati-Milacron Moving Platen – Mold Side



## Machine Specifications

Clamp Force .....	375 Tons	Injection Capacity (Polystyrene) .....	111 oz.
Platen Size .....	47" X 47"	Injection Rate (Polystyrene) .....	15.4 oz./sec.
Distance Between Tie Bars .....	34-1/4" X 34-1/4"	Screw L/D Ratio .....	20/1
Platen Thickness (Stationary/Moving) ...	9-1/2" / 6-3/4"	Screw Speed (Max. RPM @500 psi) .....	153
Daylight (Max./Min.) .....	39-1/2" / 7-1/2"	Hydraulic Pump Capacity (GPM @ 100 psi) .....	158
Stroke .....	32"	Hydraulic Eject .....	Moving Half – Multi Stroke
Electrical Controls .....	Cincinnati Milacron CAMAC 486C	Core Pull .....	Two Circuits
Injection Pressure (Max. psi) .....	20,000		