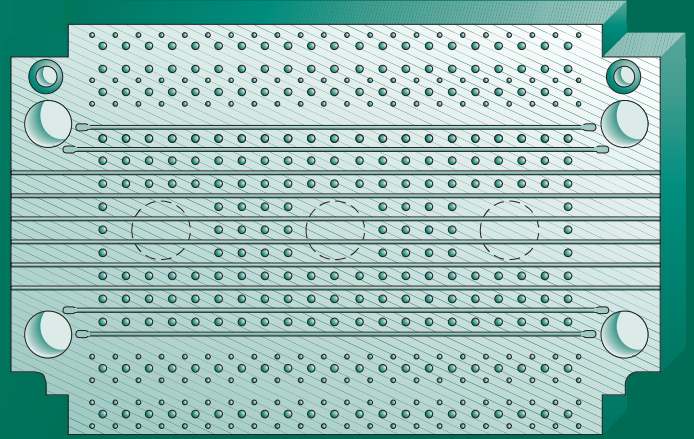
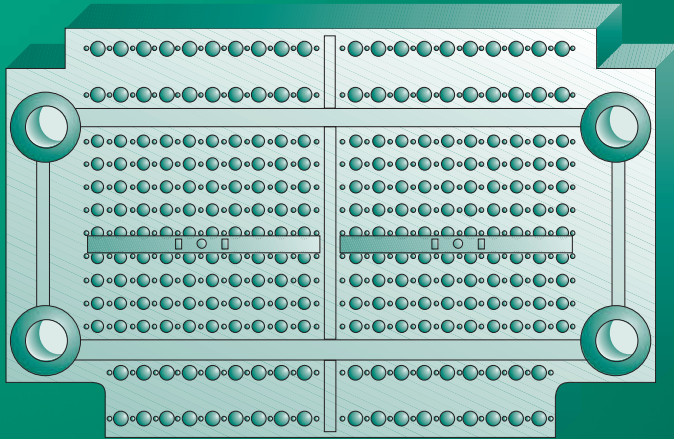


Press F-4

Serial #: 5213

1000 Ton Uniloy-Milacron Stationary Platen – Nozzle Side

Moving Platen – Mold Side



Machine Specifications

Clamp Force..... 1,000 Tons
 Platen Size..... 102" V X 167" H
 Distance Between Tie Bars 44" V X 137" H
 Moving Platen Mold Capacity..... 35,000 lbs.
 Platen Thickness (Stationary/Moving)..... 8" / 23"
 Daylight (Max./Min.)..... 120" / 12"
 Stroke..... 108"
 Injection Capacity (Polystyrene) 200 lbs.
 Injection Rate (Polystyrene)..... 20 lbs./sec.
 Screw L/D Ratio 30/1

Front Extruder Output Max. (Polystyrene) 2,600 lbs./hr.
 Rear Extruder Output Max. (Polystyrene) 2,600 lbs./hr.
 Nozzle Pattern (6" X 6" Spacing)..... 90" V X 72" H
 Nozzle Locations Available..... 256
 Electrical Controls..... Siemens Simatic 505
 Sequential Injection..... (16) 8 per accumulator
 Core Pull Circuits 2
 Core Pull Sequences 17
 Ejector Circuits 2
 Ejector Pattern (6" X 6" Spacing) 90" V X 84" H