

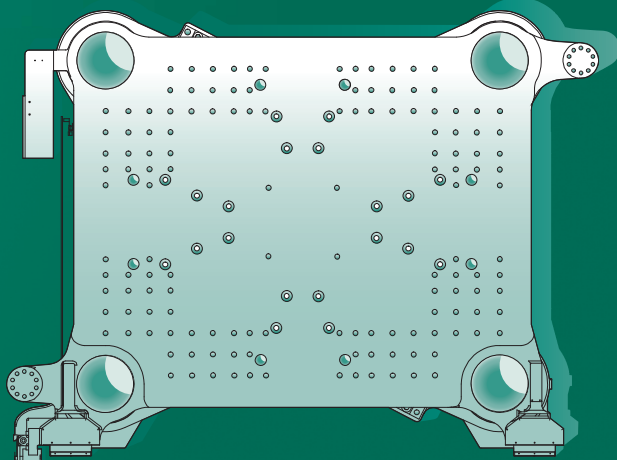
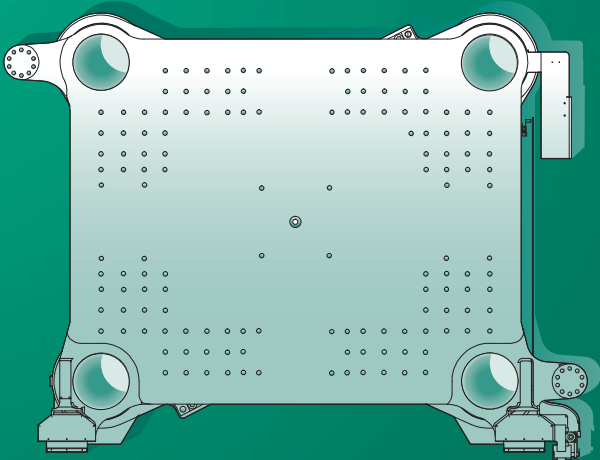
Press HP-6

Serial #: M7201AA050009

I 300 Ton Cincinnati-Milacron

Stationary Platen – Nozzle Side

Moving Platen – Mold Side



Machine Specifications

Clamp Force	1292 Tons	Injection Capacity (Polystyrene)	362 oz.
Platen Size	86.6"V X 70.1"H	Injection Rate (Polystyrene).....	45.4 oz./sec.
Distance Between Tie Bars	65.7"V X 52.4"H	Screw L/D Ratio	20/1
Platen Thickness (Stationary/Moving)	29.8" / 15.2"	Speed (Max. RPM @2495 psi).....	112
Daylight (Max./Min.)	110.2" / 23.6"	Hydraulic Pump Capacity (GPM @100 psi max).....	214
Stroke	86.6"	Hydraulic Eject.....	Moving half-multi stroke
Electrical Controls.....	Mosaic 2.0	Core Pull	2 Circuits per platen
Injection Pressure (Max.psi)	27,500		
Die Locating Ring I.D.	5"		