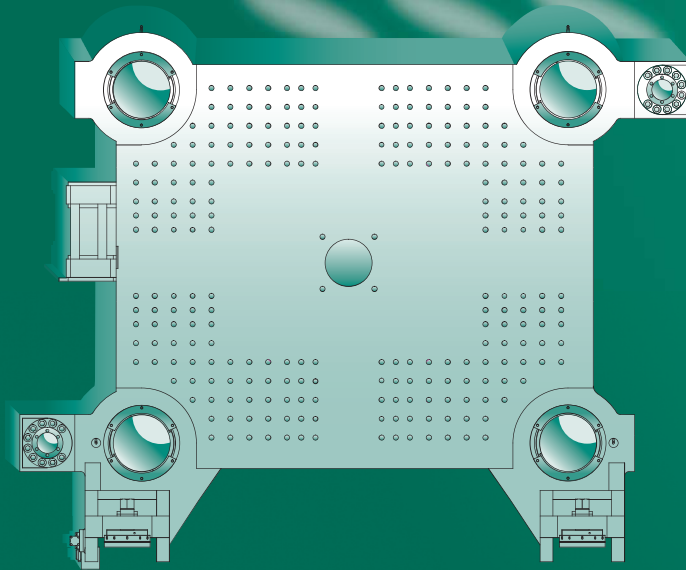


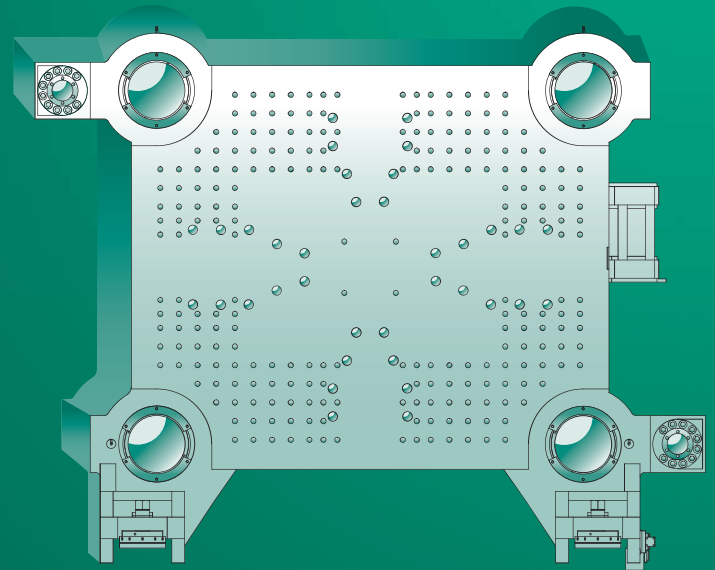
# Press HP-5

Serial #: M7701AA050016

## 2600 Ton Cincinnati-Milacron Stationary Platen – Mold Side



## Moving Platen – Mold Side



## Machine Specifications

Clamp Force ..... 2585 Tons  
Platen Size ..... 86.6" X 102.4"  
Distance Between Tie Bars ..... 63.6" X 79.3"  
Platen Thickness (Stationary/Moving) ..... 37" / 22"  
Daylight (Max./Min.) ..... 145.7" / 27.6"  
Stroke ..... 118.1"  
Electrical Controls ..... Mosaic 2.0 MS  
Injection Pressure (Max. psi) ..... 21,700  
Die Locating Ring I.D. .... 5.0"

Injection Capacity (Polystyrene) ..... 769 oz.  
Injection Rate (Polystyrene) ..... 56.0 oz./sec.  
Screw L/D Ratio ..... 20/1  
Screw Speed (Max. RPM @2300 psi) ..... 97  
Hydraulic Pump Capacity (GPM @ 100 psi) ..... 268  
Hydraulic Eject ..... Moving Half – Multi Stroke  
Ejector Stroke (Max.) ..... 13.8"  
Core Pull ..... Two Circuits