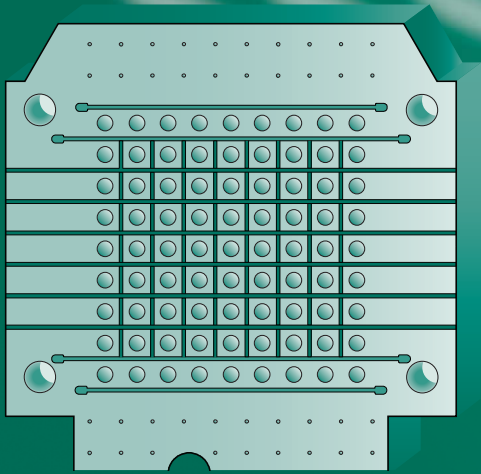


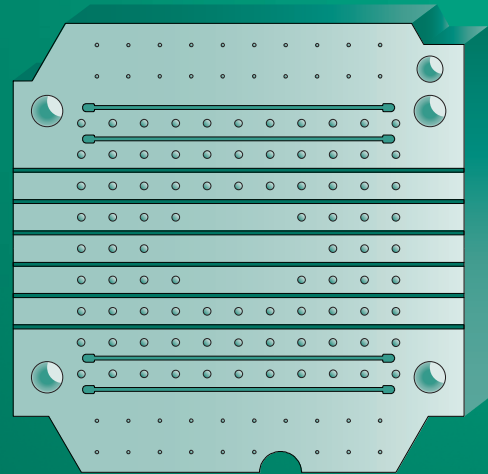
Press 31, 32, 33

Serial #: 3038, 3034, 3033

300 Ton Uniloy-Milacron Stationary Platen – Nozzle Side



Moving Platen – Mold Side



Machine Specifications

Clamp Force	300 Tons
Platen Size	86"V X 86"H
Distance Between Tie Bars	45"V X 67"H
Moving Platen Mold Capacity	20,000 lbs.
Platen Thickness (Stationary/Moving)	8" / 3"
Daylight (Max./Min.)	90" / 12"
Stroke	60"
Injection Capacity (Polystyrene)	44 lbs.
Injection Rate (Polystyrene)	10 lbs./sec.
Screw L/D Ratio	30/1

Extruder Output Max. (Polystyrene)	1,000 lbs./hr.
Nozzle Pattern (6" X 6" Spacing)	48"V X 48"H
Nozzle Locations Available	81
Electrical Controls	Allen Bradley
Sequential Injection	8 Shots
Core Pull Circuits	1
Core Pull Sequences	2
Ejector Circuits	1
Ejector Pattern (6" X 6" Spacing)	48"V X 60"H
Ejector Location Available88