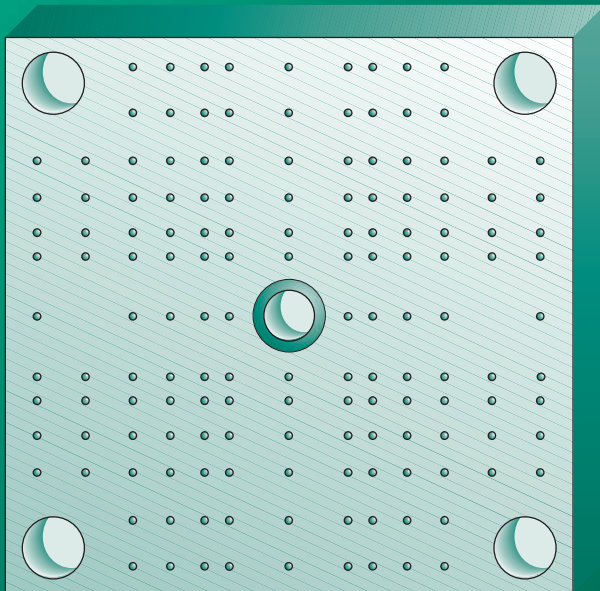


Press HP-I, HP-8

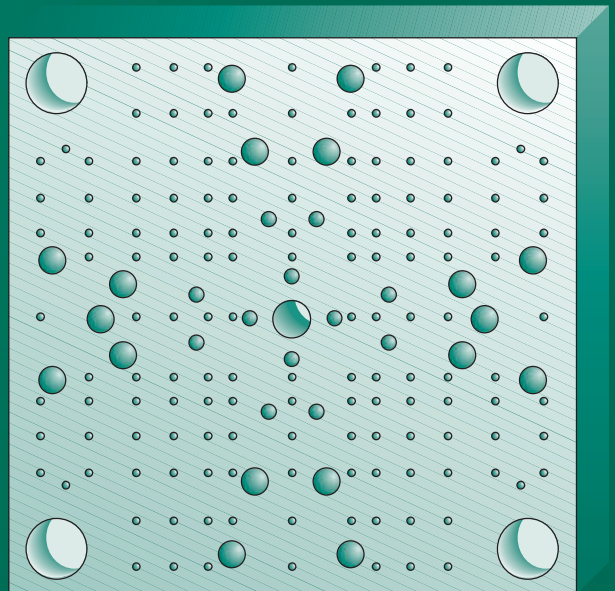
Serial #: 4073 A21/89-05 R00 / 4083 A21/77-06 R97

375 Ton Cincinnati-Milacron

Stationary Platen – Mold Side



Moving Platen – Mold Side



Machine Specifications

Clamp Force 375 Tons
Platen Size 47" X 47"
Distance Between Tie Bars 34-1/4" X 34-1/4"
Platen Thickness (Stationary/Moving) 9-1/2" / 6-3/4"
Daylight (Max./Min.) 39-1/2" / 7-1/2"
Stroke 32"
Electrical Controls Cincinnati Milacron CAMAC 486C
Injection Pressure (Max. psi) 20,000

Injection Capacity (Polystyrene) 165 oz.
Injection Rate (Polystyrene) 15.4 oz./sec.
Screw L/D Ratio 20/1
Screw Speed (Max. RPM @500 psi) 153
Hydraulic Pump Capacity (GPM @ 100 psi) 158
Hydraulic Eject Moving Half – Multi Stroke
Core Pull Two Circuits