

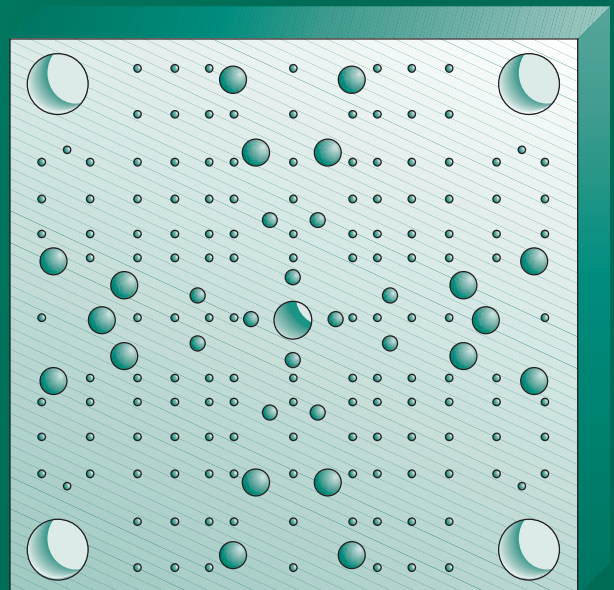
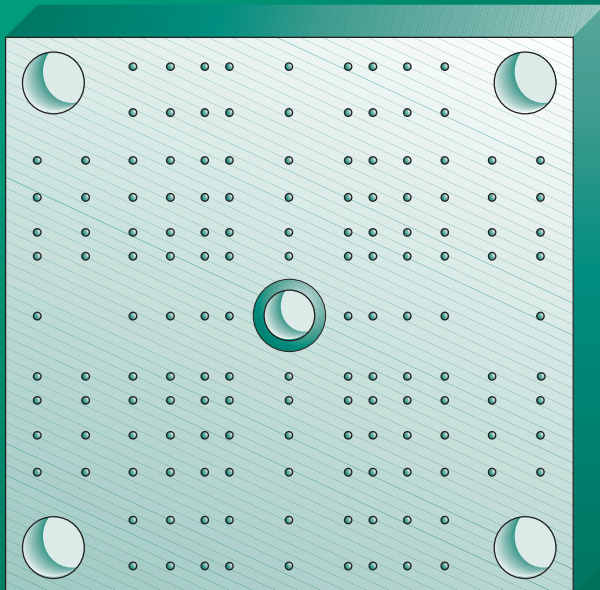
Press HP-9, HP-10, HP-11

Serial #: 4005 A21/77-14 R97, 4005 A21/81-16, 4005 A41/84-6

500 Ton Cincinnati-Milacron

Stationary Platen – Nozzle Side

Moving Platen – Mold Side



Machine Specifications

Clamp Force 500 Tons
Platen Size 48" V X 48" H
Distance Between Tie Bars 32.5" V X 32.5" H
Platen Thickness (Stationary/Moving) 11.25" / 7.250"
Daylight (Max./Min.) 50" / 12"
Stroke 38"
Electrical Controls Mosaic Plus
Injection Pressure (Max. psi) 20,000
Die Locating Ring I.D.4"

Injection Capacity (Polystyrene) 232 oz.
Injection Rate (Polystyrene) 15 oz./sec.
Screw L/D Ratio 20/1
Screw Speed (Max. RPM @500 psi) 86
Hydraulic Pump Capacity (GPM @ 100 psi) 182
Hydraulic Eject Moving Half – Multi Stroke
Core Pull Two Circuits