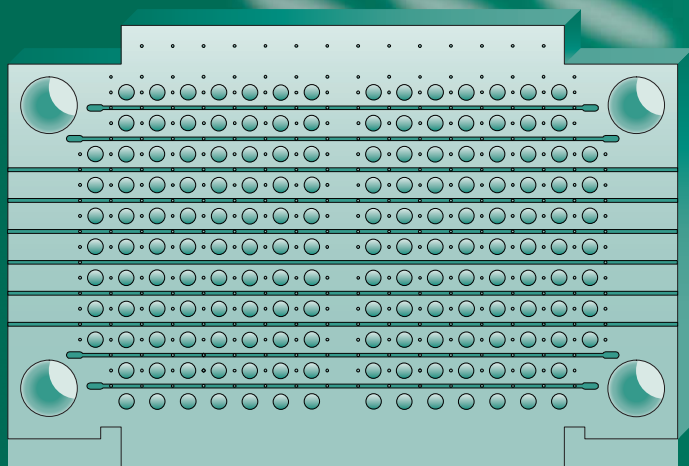


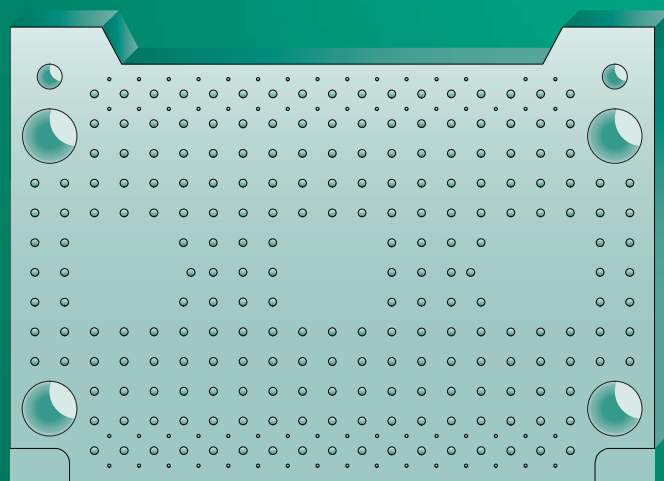
Press 41, 42, 43

Serial #: 4431, 4479, SF7504

**750 Ton Uniloy-Milacron
Stationary Platen – Nozzle Side**



Moving Platen – Mold Side



Machine Specifications

Clamp Force 750 Tons
Platen Size 86"V X 130"H
Distance Between Tie Bars 45"V X 104"H
Moving Platen Mold Capacity 35,000 lbs.
Platen Thickness (Stationary/Moving) 8" / 4.25"
Daylight (Max./Min.) 120" / 12"
Stroke 108"
Injection Capacity (Polystyrene) 150 lbs.
Injection Rate (Polystyrene) 20 lbs./sec.
Screw L/D Ratio 30/1

Extruder Output Max. (Polystyrene) 2,600 lbs./hr.
Nozzle Pattern (6" X 6" Spacing) 60"V X 96"H
Nozzle Locations Available 168
Electrical Controls B & R Ind.
Sequential Injection (16) 8 per accumulator
Core Pull Circuits 2
Core Pull Sequences 17
Ejector Circuits 2
Ejector Pattern (6" X 6" Spacing) 72"V X 120"H
Ejector Locations Available 228