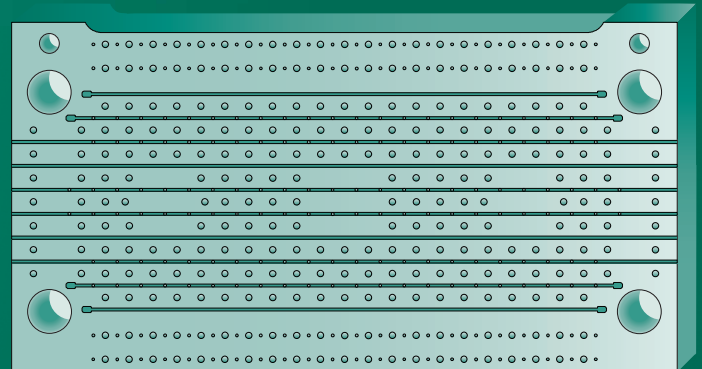
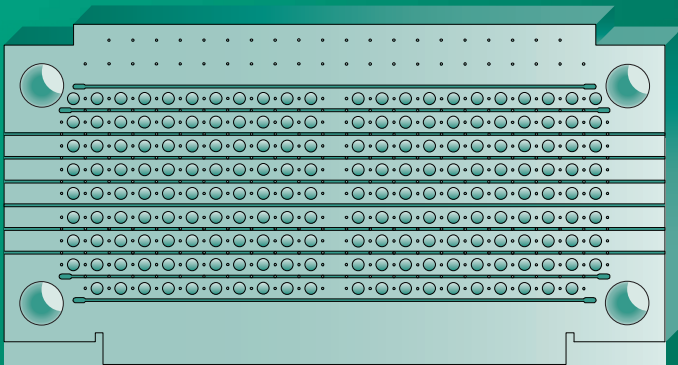


Press 44

Serial #: 4530

750 Ton Wide Platen Uniloy-Milacron Stationary Platen – Nozzle Side Moving Platen – Mold Side



Machine Specifications

Clamp Force..... 750 Tons
Platen Size 86"V X 163" H
Distance Between Tie Bars 45"V X 137" H
Moving Platen Mold Capacity.....35,000
Platen Thickness (Stationary/Moving) 8" / 4.25"
Daylight (Max./Min.)..... 120" / 12"
Stroke..... 108"
Injection Capacity (Polystyrene)..... 150 lbs.
Injection Rate (Polystyrene) 20 lbs./sec.
Screw L/D Ratio 30/1

Extruder Output Max. (Polystyrene) 2,600 lbs./hr.
Nozzle Pattern (6" X 6" Spacing) 48"V X 132"H
Nozzle Locations Available 194
Electrical Controls B & R Inc.
Sequential Injection (16) 8 per accumulator
Core Pull Circuits 2
Core Pull Sequences 17
Ejector Circuits 2
Ejector Pattern (6" X 6" Spacing) 79"V X 156"H
Ejector Locations Available 280