

# Equipment List

## Holiday City, Ohio

- 4** - 375 Ton W/P Cincinnati Milacron Injection Molding Machines
  - 165 oz. Max. Shot Capacity
  - Gas Assist Capability
  - 47 inches wide X 47 inches high Platen Size
  - Structural Foam Molding
- 3** - 500 Ton Cincinnati Milacron Injection Molding Machines
  - 232 oz. Max. Shot Capacity
  - Gas Assist Capability
  - 48 inches wide X 48 inches high Platen Size
  - Structural Foam Molding
- 1** - 725 Ton Cincinnati Milacron Injection Molding Machine
  - 288 oz. Shot Capacity
  - Gas Assist Capability
  - 55 inches wide X 55 inches high Platen Size
  - Structural Foam Molding
- 1** - 1300 Ton Cincinnati Milacron Injection Molding Machine
  - 362 oz. Max. Shot Capacity
  - Gas Assist Capability
  - 86.6 inches wide X 70.1 inches high Platen Size
  - Structural Foam Molding
- 1** - 2600 Ton Cincinnati Milacron Injection Molding Machine
  - 769 oz. Shot Capacity
  - Gas Assist Capability
  - 86.6 inches wide X 102.4 inches high Platen Size
  - Structural Foam Molding
- 1** - 6600 Ton Cincinnati Milacron Injection Molding Machine
  - 2,332 oz. Max. Shot Capacity
  - Gas Assist Capability
  - 114.2 inches wide X 114.2 inches high Platen
  - Structural Foam Molding
- 4** - 500 Ton Uniloy Milacron Structural Foam Molding Machines
  - 150 Pound Shot Capacity
  - 89 inches wide X 98.5 inches high Platen Size
  - Structural Web/Gas Assist Capability
- 1** - 1000 Ton Uniloy Milacron Structural Foam Molding Machine
  - 200 Pound Shot Capacity
  - 167 inches wide X 102 inches high Platen Size
  - Structural Web/Gas Assist Capability
- 2** - 1500 Ton Uniloy Milacron Structural Foam Molding Machines
  - 200 Pound Shot Capacity
  - 162 inches wide X 107 inches high Platen Size
  - Structural Web/Gas Assist Capability
- 2** - Complete and independent systems for each of our auxiliary systems to minimize down time, including Tower Water, Chiller Water, Nitrogen, and Air
- 6** - **1** - 125 Ton Overhead Crane with two hooks servicing the entire manufacturing area
- 1** - 45 Ton Overhead Crane with two hooks servicing the entire manufacturing area
- 1** - 40 Ton Overhead Crane with 2 hooks servicing HP-4 & HP-5
- 1** - 35 Ton Overhead Crane with two hooks servicing the entire manufacturing area
- 1** - 10 Ton Overhead Crane with 2 hooks servicing HP-1, HP-2, & HP-3
- 1** - 40 Ton Overhead Crane with 1 hook servicing entire mold area
- 22** - Independent "Weight Scale, Six Component Blender/Loaders" for material delivery, each with its own vacuum pump
- 1** - Rail Siding serviced by Norfolk Southern capable of holding 20 rail cars
- 27** - Raw Material Storage Silos (3.3 million lbs. capacity)

## Holiday City, Ohio: Building & Grounds

- 323,000 sq. ft. state of the art facility located on 36 acres
- Additional 145,000 sq. ft. satellite operation added on site in 2018
  - Forklift capacity up to 30,000 lbs.
  - 170,000 sq. ft. off-site warehousing available
- Rail and truck access for safe and cost-effective material handling (shipping and receiving hours – 8 am to 4 pm)

## Bluffton, Indiana

- 3** - 300 Ton Uniloy Milacron Structural Foam Molding Machines
  - 44 Pound Max. Shot Capacity
  - 86 inches wide X 86 inches high Platen Size
  - Structural Foam Molding
- 1** - 500 Ton Uniloy Milacron Structural Foam Molding Machine
  - 150 Pound Shot Capacity
  - 89 inches wide X 98.5 inches high Platen Size
  - Structural Web/Gas Assist Capability
- 3** - 750 Ton Uniloy Milacron Structural Foam Molding Machines
  - 150 Pound Max. Shot Capacity
  - 130 inches wide X 86 inches high Platen Size
  - Structural Web/Gas Assist Capability
- 1** - 750 Ton Wide Platen Uniloy Milacron Structural Foam Molding Machine
  - 150 Pound Shot Capacity
  - 163 inches wide X 86 inches high Platen Size
  - Structural Web/Gas Assist Capability
- 1** - 1500 Ton Uniloy Milacron Structural Foam Molding Machine
  - 220 Pound Shot Capacity
  - 125 inches wide X 69 inches high Platen Size
  - Structural Web/Gas Assist Capability
- 3** - **1** - 27 Ton Overhead Crane servicing the manufacturing area
- 1** - 25 Ton Overhead Crane servicing the manufacturing area
- 1** - 30 Ton Overhead Crane with 2 hooks servicing the mold area
- 2** - Complete and independent systems for each of our auxiliary systems to minimize down time, including Tower Water, Chiller Water, Nitrogen, and Air
- 10** - Independent "Weight Scale, Six Component Blender/Loaders" for material delivery, each with its own vacuum pump
- 1** - Rail Siding serviced by Wabash Central Railway capable of holding 9 rail cars
- 9** - Raw Material Storage Silos (1.25 million lbs. capacity)



## Bluffton, Indiana: Building & Grounds

- 163,000 sq. ft. state of the art facility located on 55 acres
  - Forklift capacity up to 15,000 lbs.
- Rail and truck access for safe and cost-effective material handling (shipping and receiving hours – 8 am to 4 pm)