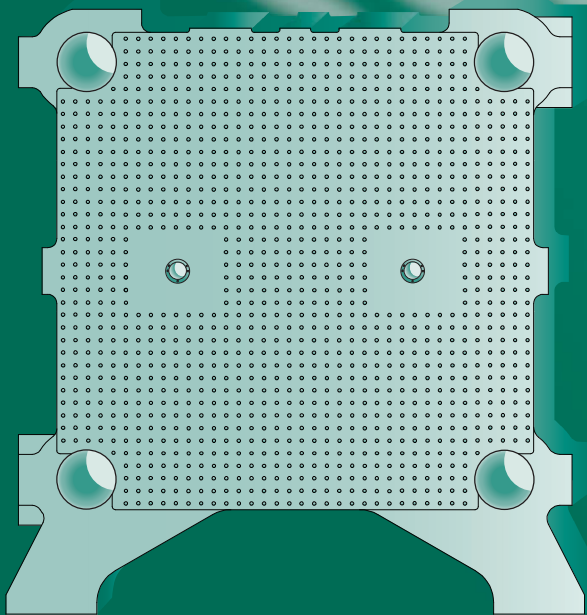


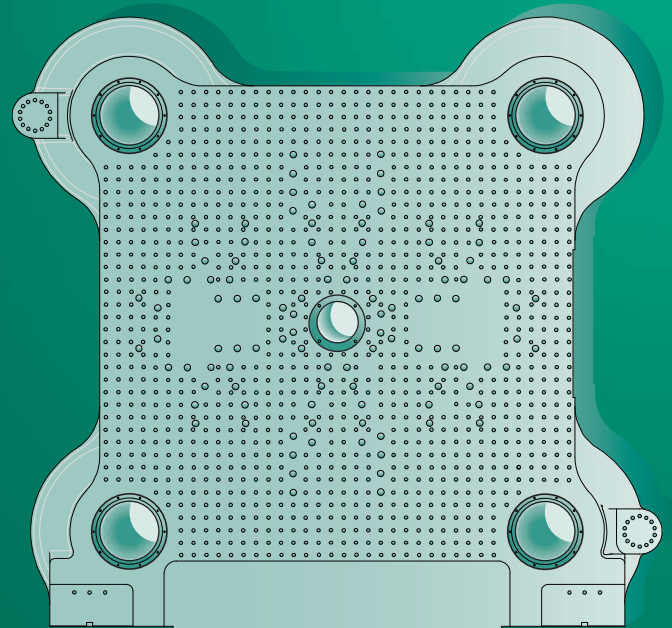
# Press HP-7

Serial #: M4002AA010001

## 6600 Ton Cincinnati-Milacron Stationary Platen – Nozzle Side



## Moving Platen – Mold Side



## Machine Specifications

Clamp Force..... 6745 Tons  
Platen Size..... 152"V X 152" H  
Distance Between Tie Bars ..... 114.2"V X 114.2" H  
Platen Thickness (Stationary/Moving) ..... 59" / 60"  
Daylight (Max./Min.) ..... 200" / 47.2"  
Stroke..... 152.7"  
Electrical Controls .....Mosaic Plus  
Injection Pressure (Max.psi).....22,300  
Die Locating Ring I.D. ....5"

Injection Capacity (HDPE)..... 3,076 oz.  
Injection Rate (HDPE)..... 134.6 oz./sec.  
Screw L/D Ratio ..... 26.8/1  
Speed (Max. RPM @2300 psi) .....50  
Hydraulic Pump Capacity (GPM @3335 psi max).....618  
Hydraulic Eject.....Moving half-multi stroke  
EjectorStroke (Max.)..... 23.6"  
Core Pull ..... 2 Circuits per platen