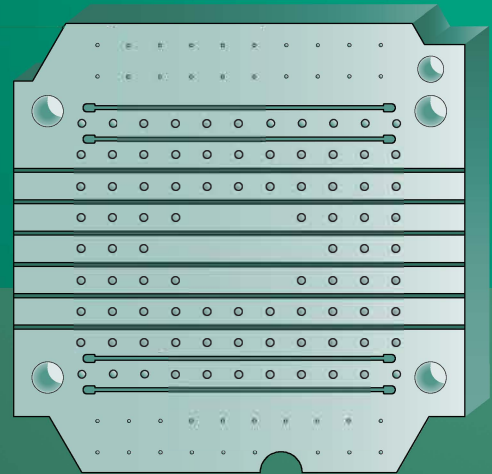
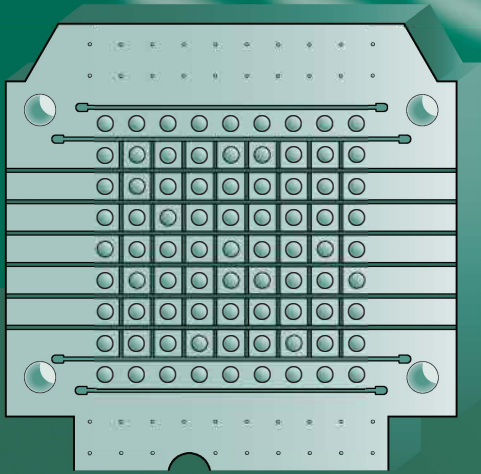


Press 31, 32, 33

Serial #: 3038, 3034, 3033

300 Ton Uniloy-Milacron Stationary Platen – Nozzle Side Moving Platen – Mold Side



Machine Specifications

Clamp Force	300 Tons
Platen Size	86"V X 86"H
Distance Between Tie Bars	45"V X 67"H
Moving Platen Mold Capacity	20,000 lbs.
Platen Thickness (Stationary/Moving)	8" / 3"
Daylight (Max./Min.)	90" / 12"
Stroke	60"
Injection Capacity (Polystyrene)	44 lbs.
Injection Rate (Polystyrene)	10 lbs./sec.
Screw L/D Ratio	30/1

Extruder Output Max. (Polystyrene)	1,000 lbs./hr.
Nozzle Pattern (6" X 6" Spacing)	48"V X 48"H
Nozzle Locations Available	81
Electrical Controls	Allen Bradley
Sequential Injection	8 Shots
Core Pull Circuits	1
Core Pull Sequences	2
Ejector Circuits	1
Ejector Pattern (6" X 6" Spacing)	48"V X 60"H
Ejector Location Available88

20/20 CUSTOM MOLDED PLASTICS

LOCATION: COVINGTON, GA. - LOW PRESSURE

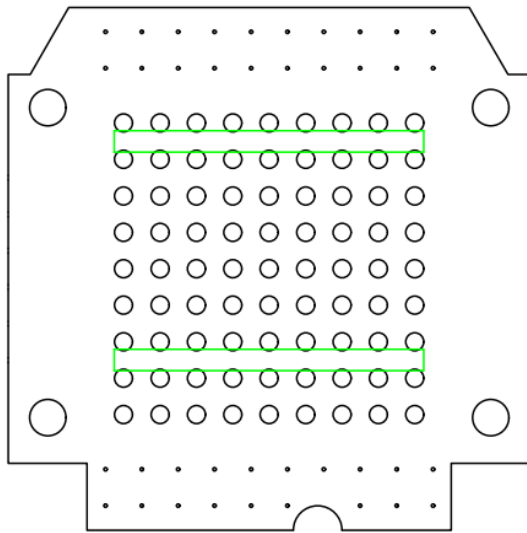
Press: F-3

Serial Number: 3051

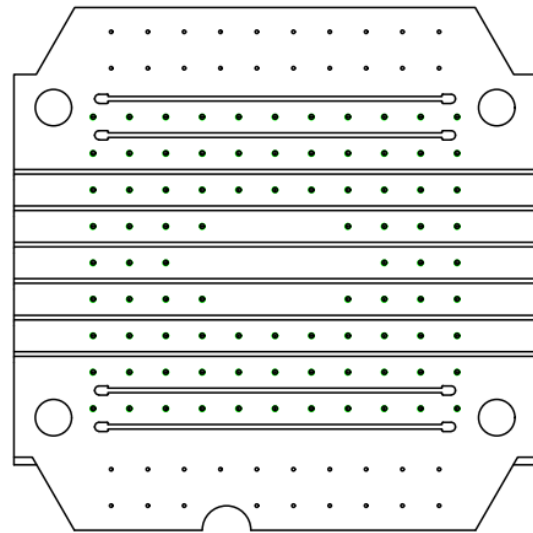
300 Ton Uniloy-Milacron

Year Built: 1979

Stationary Platen: Mold Side



Moving Platen: Mold Side



Machine Specifications

Clamping Force.....	300 Tons	Extruder Output Max. (GPPS).....	800 lbs./hr.
Platen Size (H X V).....	86.0"x 86.0"	Nozzle Pattern (6"x6" Spacing).....	48.0"x 48.0"
Distance Between Tie Bars (HXV).....	67.0"x 45.0"	Nozzle Locations Available.....	81
Moving Platen Mold Capacity.....	12,250 lbs.	Press Controls.....	B&R
Platen Thickness (Stationary/Moving).....	8.0"/NA	Sequential Injection.....	YES
Daylight (Max./Min.).....	90.0"/12.0"	Core Pull Circuits.....	2
Stroke.....	60.0"	Core Pull Sequences.....	4
Injection Capacity (GPPS).....	50 lbs.	Ejector Circuits.....	1
Max Injection Rate (per nozzle)	1.25 lbs./Sec.	Ejector Pattern (6" x 6" Spacing).....	48.0"x 48.0"
Screw L/D Ratio.....	30/1	Ejector Locations Available.....	89