

# 20/20 CUSTOM MOLDED PLASTICS

LOCATION: COVINGTON, GA. - LOW PRESSURE

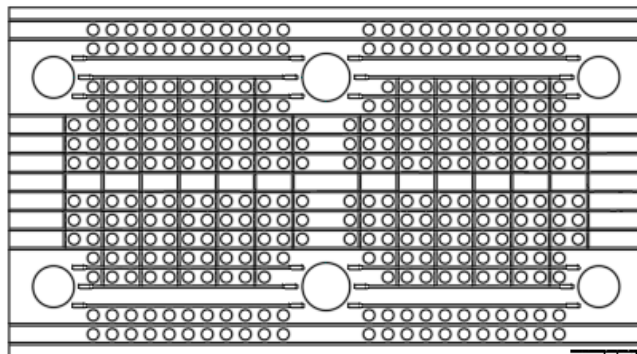
## **Press: F-2 & F-4**

Serial Number: 4975 & 4974

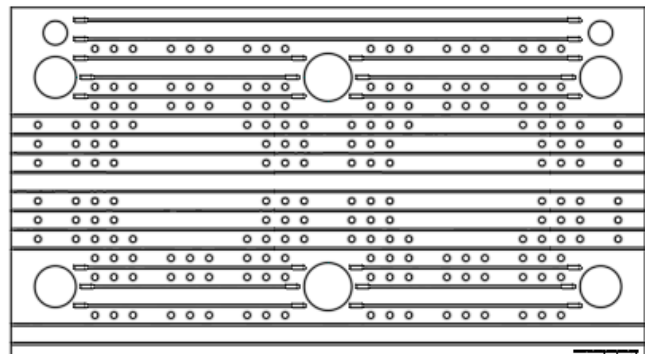
## **2500 Ton Uniloy-Milacron**

Year Built: 1998

**Stationary Platen: Mold Side**



**Moving Platen: Mold Side**



## **Machine Specifications**

Clamping Force.....	2,500 Tons	Extruder Output Max. (GPPS).....	1,400 lbs./hr.
Platen Size (H X V).....	200.0"x 110.0"	Nozzle Pattern (6"x6" Spacing).....	159.00" x 96"
Distance Between Tie Bars (HXV).....	72.0"x 53.0" (x2)	Nozzle Locations Available.....	328
Moving Platen Mold Capacity.....	37,500 lbs.	Press Controls.....	B&R and Zycom/Siemens
Platen Thickness (Stationary).....	14.0"	Sequential Injection.....	YES
Daylight (Max).....	130.0"	Core Pull Circuits.....	2
Stroke.....	120.0"	Core Pull Sequences.....	4 to 10
Injection Capacity (GPPS).....	300 lbs.	Ejector Circuits.....	6
Max Injection Rate (per nozzle) .....	1.65 lbs./Sec.	Ejector Pattern (6" x 6" Spacing).....	206.0"x 94.0"
Screw L/D Ratio.....	30/1	Ejector Locations Available.....	200