

20/20 CUSTOM MOLDED PLASTICS

LOCATION: HOLIDAY CITY, OHIO - HIGH PRESSURE BUILDING, PLANT #2

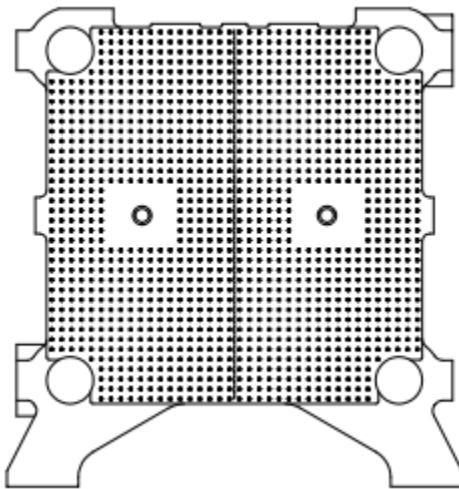
Press HP-11

Serial Number: M4002AA010001

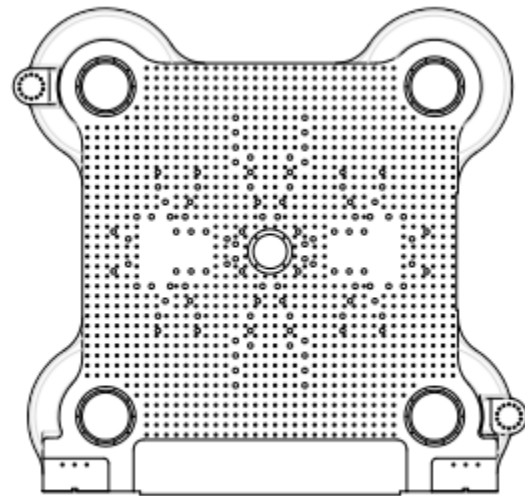
6750 Ton Cincinnati-Milacron

Year Built: 2018

Stationary Platen: Mold Side



Moving Platen: Mold Side



Machine Specifications

Clamping Force.....	6745 Tons	Injection Capacity (HDPE).....	(1,166 oz. x 2) 2332 oz.
Platen Size (HxV).....	152.0" x 152.0"	Injection Rate.....	243 cu. in./sec.
Distance Between Tie Rods (HxV).....	114.2" x 114.2"	Screw L/D Ratio.....	26.8:1
Platen Thickness (Stationary).....	59.0"	Screw Speed (E-DRIVE).....	69
Daylight (Max).....	200.8"	Ejector Stroke (Max.).....	23.6"
Clamp Stroke.....	153.5"	Core Pull (Circuits).....	4
Press Controls.....	Mosaic Plus	Min/Max Mold Thickness.....	47.2"/124.0"
Injection Pressure (Max psi.).....	22,310	Max Mold Weight.....	280,000 lbs.
Mold Locating Ring I.D.....	5.0"	Hot Runner Controls (Zones).....	240
Hydraulic Valve Gate Controls (Zones).....	48	Distance Between Inj. Points.....	74.8"