

20/20 CUSTOM MOLDED PLASTICS

LOCATION: HOLIDAY CITY, OHIO - HIGH PRESSURE BUILDING, PLANT #2

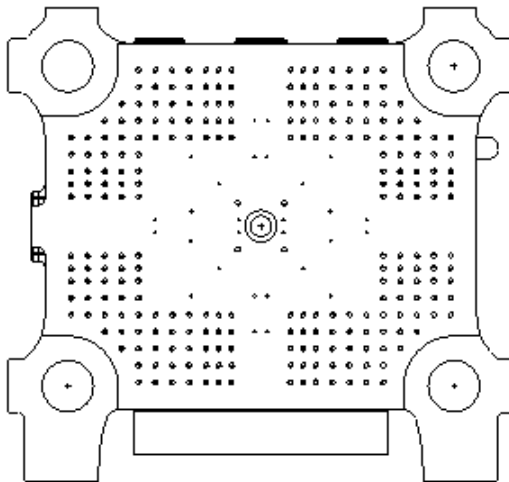
Press HP-12

Serial Number: M7601AB040063

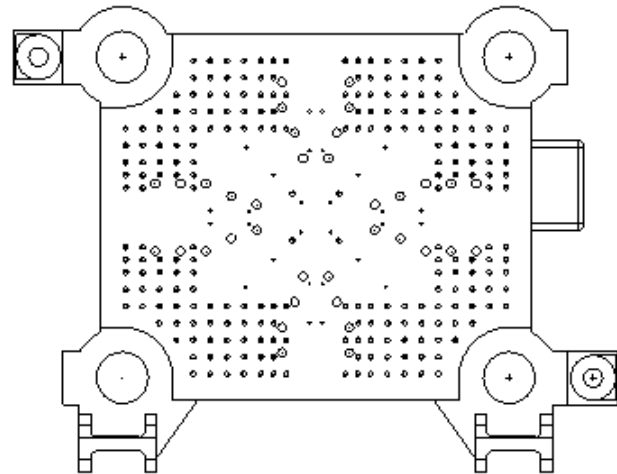
2300 Ton Cincinnati-Milacron

Year Built: 2019

Stationary Platen: Mold Side



Moving Platen: Mold Side



Machine Specifications

Clamping Force.....	2330 Tons	Injection Capacity (GPPS).....	1054 oz.
Platen Size (HxV).....	102.40"x 86.60"	Injection Rate.....	132 Cu. In./sec.
Distance Between Tie Rods (HxV).....	79.30"x 63.60"	Screw L/D Ratio.....	20/1
Platen Thickness (Stationary).....	37.0"	Screw Speed (E-Drive).....	97
Daylight (Max.).....	145.7"	Ejector Stroke (Max.).....	13.8"
Clamp Stroke.....	118.10"	Core Pull.....	3 Circuits
Press Controls.....	Mosaic Plus	Min/Max Mold Thickness.....	27.6"/74.80"
Injection Pressure (Max psi.).....	21,100	Max Mold Weight.....	101,675 lbs.
Mold Locating Ring I.D.....	5.0"	Hot Runner Controls.....	48 Zones
Hydraulic Valve Gate Controls.....	24	Distance Between Inj. Points.....	N/A