

20/20 CUSTOM MOLDED PLASTICS

LOCATION: HOLIDAY CITY, OHIO - HIGH PRESSURE BUILDING, PLANT #2

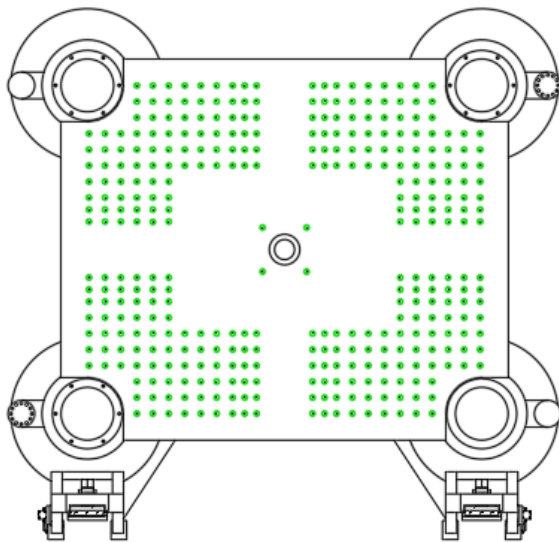
Press HP-14 & HP-15

Serial Numbers: M4801AA020015 & M4801AA020016

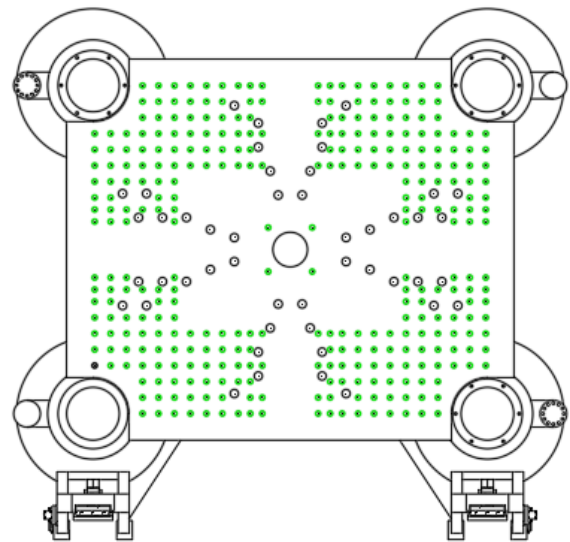
3000 Ton Cincinnati-Milacron

Year Built: 2022

Stationary Platen: Nozzle Side



Moving Platen: Mold Side



Machine Specifications

Clamping Force.....	3035 Tons	Injection Capacity (HDPE).....	1,539 oz.
Platen Size (HxV).....	112.01" x 95.26"	Injection Rate.....	240 Cu.In./sec.
Distance Between Tie Rods (HxV).....	85.6" x 68.8"	Screw L/D Ratio.....	30/1
Platen Thickness (Stationary).....	37.0"	Screw Speed (E-Drive).....	70
Daylight (Max.).....	212.6"	Ejector Stroke (Max.).....	15.7"
Clamp Stroke.....	118.1"	Core Pull.....	4 Circuits
Press Controls.....	Mosaic Plus	Min/Max Mold Thickness.....	31.50"/122.0"
Injection Pressure (Max psi.).....	22,300	Max Mold Weight.....	165,340 lbs.
Mold Locating Ring I.D.....	5.0"	Hot Runner Controls.....	120 Zones
Hydraulic Valve Gate Controls.....	72	Distance Between Inj. Points.....	N/A