

20/20 CUSTOM MOLDED PLASTICS

LOCATION: HOLIDAY CITY, OHIO - HIGH PRESSURE BUILDING, PLANT #2

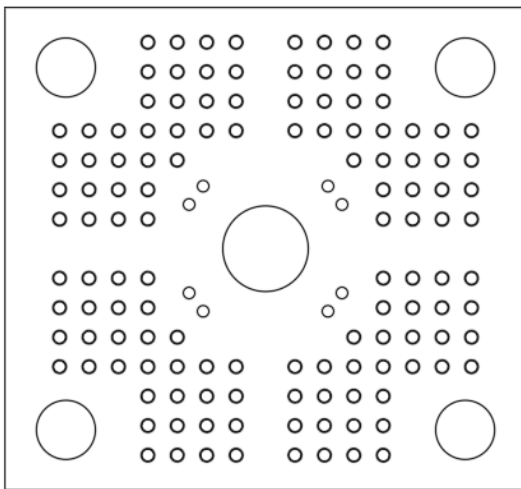
Press HP-17

Serial Number: S85A0500058

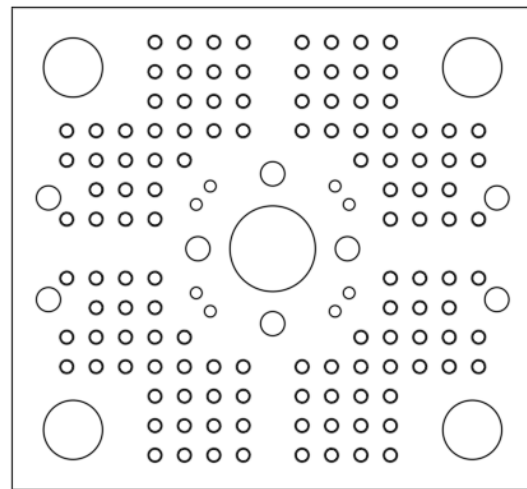
85 Ton Cincinnati-Milacron

Year Built: 2000

Stationary Platen: Mold Side



Moving Platen: Mold Side



Machine Specifications

Clamping Force.....	85 Tons	Injection Capacity (GPPS).....	4.44 oz.
Platen Size (HxV).....	24.41"x 22.54"	Injection Rate.....	8.11 cu. in./sec.
Distance Between Tie Rods (HxV).....	15.94"x 14.17"	Screw L/D Ratio.....	20/1
Platen Thickness (Stationary/Moving).....	4.50"/6.75"	Screw Speed (Max rpm).....	312
Daylight (Max.).....	27.95"	Ejector Stroke (Max.).....	4.72"
Clamp Stroke.....	12.2"	Core Pull.....	N/A
Press Controls.....	N/A	Min/Max Mold Thickness.....	15.75"/5.91"
Injection Pressure (Max psi.).....	23,688	Max Mold Weight.....	1,528 lbs.
Mold Locating Ring I.D.....	4.0"	Hot Runner Controls.....	N/A
Hydraulic Valve Gates.....	N/A	Distance Between Inj. Points.....	N/A