

# 20/20 CUSTOM MOLDED PLASTICS

LOCATION: HOLIDAY CITY - HIGH PRESSURE BUILDING, PLANT #2

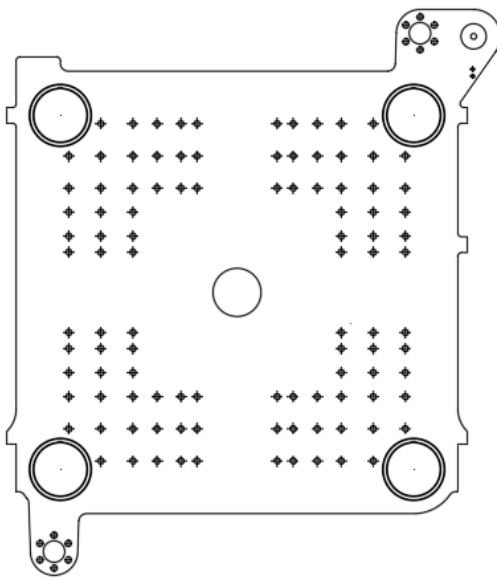
## ***Press HP-8***

***Serial Number: H07A0400083***

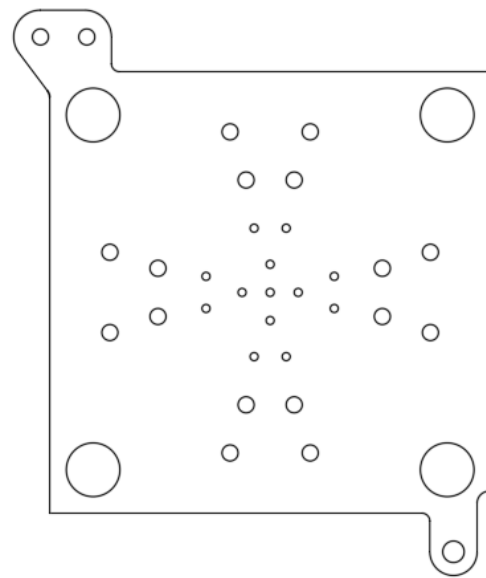
### **725 Ton Cincinnati-Milacron**

**Year Built: 2004**

**Stationary Platen: Mold Side**



**Moving Platen: Mold Side**



## **Machine Specifications**

Clamping Force.....	725 Tons	Injection Capacity (GPPS).....	288 oz.
Platen Size (HxV).....	55" x 55"	Injection Rate.....	15 cu. in./sec.
Distance Between Tie Rods (HxV).....	37.5" x 37.5"	Screw L/D Ratio.....	20/1
Platen Thickness (Stationary).....	16.9"	Screw Speed (Max. rpm@2300psi).....	86
Daylight (Max).....	70.0"	Ejector Stroke (Max.).....	7.80"
Clamp Stroke.....	52.0"	Core Pull.....	2
Press Controls.....	Cinn./Milacron CAMAC 486C	Min/Max Mold Thickness.....	18.11"/37.8"
Injection Pressure (Max psi.).....	20,000	Max Mold Weight.....	26,300 lbs.
Mold Locating Ring I.D.....	4.0"	Hot Runner Controls.....	N/A
Hydraulic Valve Gates.....	N/A	Distance Between Inj. Points.....	N/A