

20/20 CUSTOM MOLDED PLASTICS

LOCATION: HOLIDAY CITY - HIGH PRESSURE BUILDING, PLANT #2

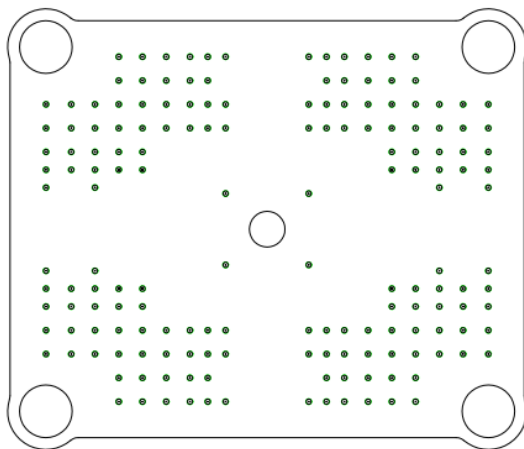
Press HP-9

Serial Number: M7201AA050009

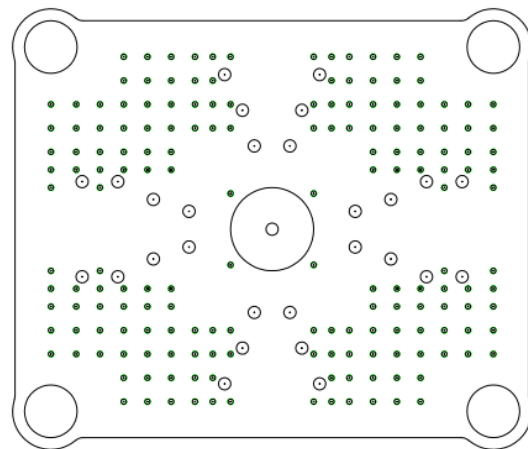
1300 Ton Cincinnati-Milacron

Year Built: 2015

Stationary Platen: Mold Side



Moving Platen: Mold Side



Machine Specifications

Clamping Force.....	1,292 Tons	Injection Capacity (GPPS).....	362 oz.
Platen Size (HxV).....	86.6" x 70.1"	Injection Rate.....	82 cu. in./sec.
Distance Between Tie Rods (HxV).....	65.7" x 52.4"	Screw L/D Ratio.....	20/1
Platen Thickness (Stationary).....	29.8"	Screw Speed (Max. rpm).....	112
Daylight (Max).....	110.2"	Ejector Stroke (Max.).....	11.8"
Clamp Stroke.....	86.6"	Core Pull.....	4
Press Controls.....	Mosiac 2.0	Min/Max Mold Thickness.....	23.6"/61.4"
Injection Pressure (Max psi.).....	21,900	Max Mold Weight.....	55,500 lbs.
Mold Locating Ring I.D.....	5.0"	Hot Runner Controls.....	N/A
Hydraulic Valve Gates.....	N/A	Distance Between Inj. Points.....	N/A