

20/20 Custom Molded Plastics, LLC

Holiday City, Ohio - High Pressure, Plant #2

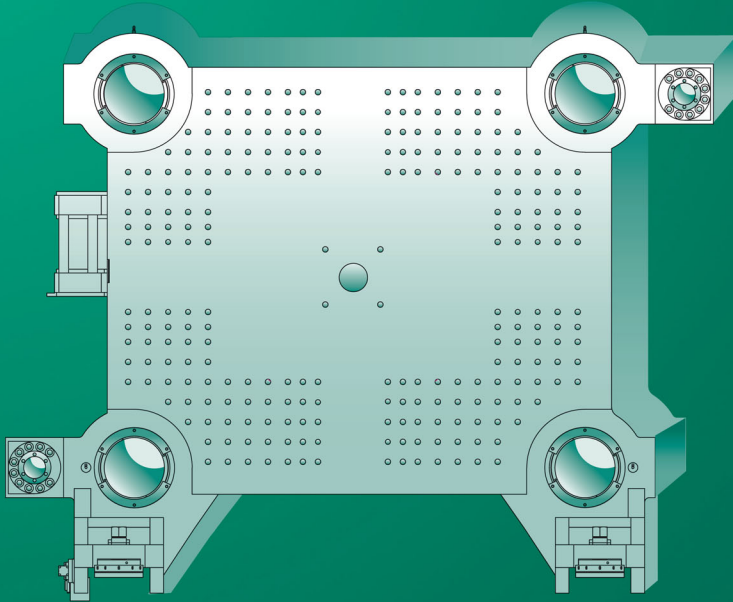
Press HP-10

Serial Number: M7701AA050016

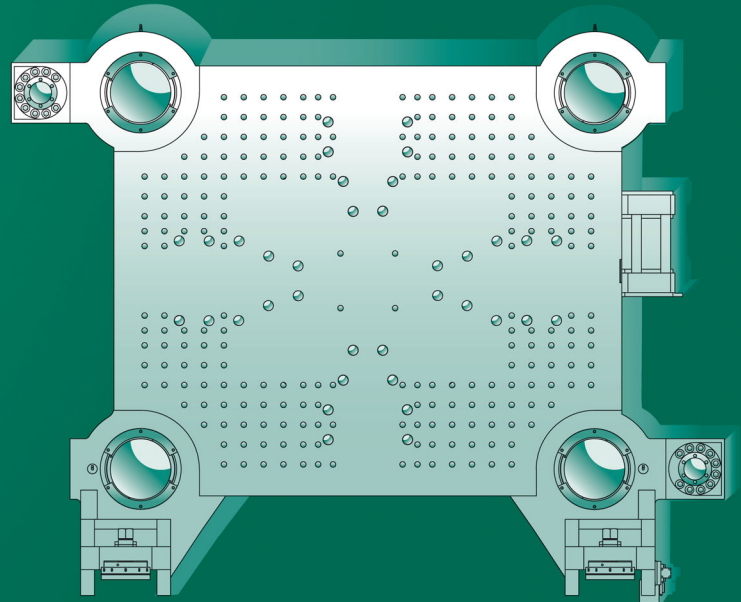
2600 Ton Cincinnati-Milacron

Year Built: 2016

Stationary Platen – Mold Side



Moving Platen – Mold Side



Machine Specifications

Clamping Force 2,600 Tons
Platen Size (HxV)..... 102.4" x 86.6"
Distance Between Tie Bars (HxV) 79.3" x 63.6"
Platen Thickness (Stationary) 37"
Daylight (Max)..... 145.7"
Clamp Stroke 118.1"
Press Controls Mosaic 2.0 MS
Injection Pressure (Max psi.) 21,700
Mold Locating Ring I.D.....5"
Hydraulic Valve Gate Controls 24

Injection Capacity (GPPS).....769 oz.
Injection Rate 103 Cu. In./sec.
Screw L/D Ratio24:1
Screw Speed (Max RPM @2300 psi)..... 80
Ejector Stroke (Max) 13.8"
Core Pull Circuits 4
Min / Max Mold Thickness 27.6" / 74.8"
Max Mold Weight 101,675 lbs.
Distance Between Inj. Points..... N/A

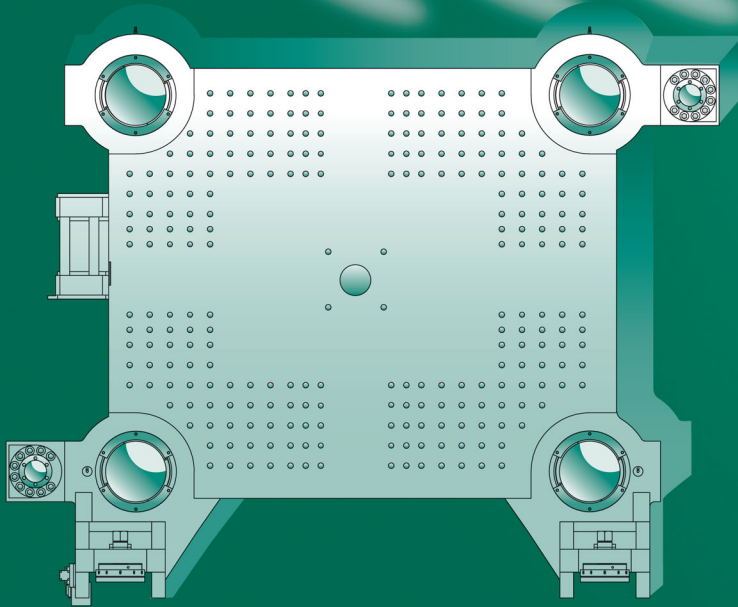
Holiday City, Ohio - High Pressure, Plant #2

Press HP-13

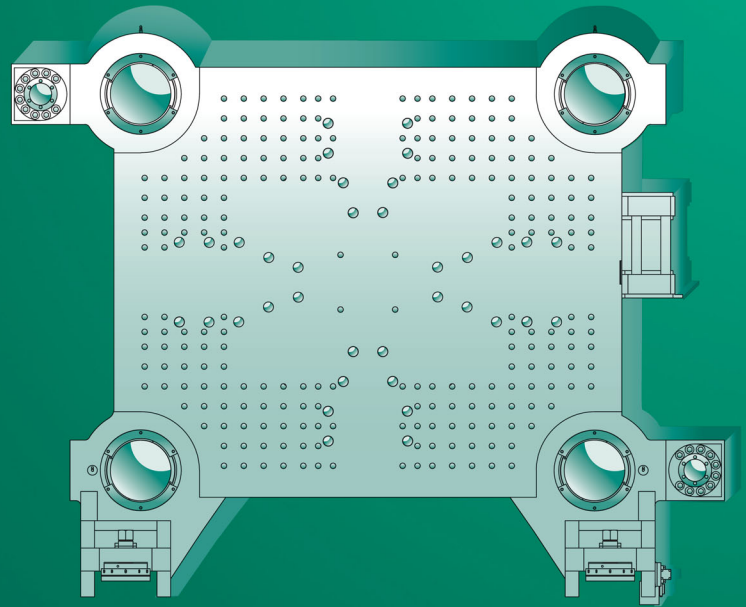
Serial Number: M4701AA010005

2600 Ton Cincinnati-Milacron

Stationary Platen – Mold Side



Moving Platen – Mold Side



Machine Specifications

Clamping Force.....	2,585 Tons	Injection Capacity (GPPS).....	540 oz.
Platen Size (HxV).....	103.5" x 87.8"	Injection Rate	103 Cu. In./sec.
Distance Between Tie Bars (HxV)	79.5" x 63.7"	Screw L/D Ratio	24:1
Platen Thickness (Stationary)	37"	Screw Speed (Max RPM @2300 psi).....	100
Daylight (Max).....	149.6"	Ejector Stroke (Max)	13.8"
Clamp Stroke	118.1"	Core Pull Circuits.....	4
Press Controls	Mosaic Plus	Min / Max Mold Thickness	31.5" / 78.7"
Injection Pressure (Max psi.)	27,500	Max Mold Weight	132,270 lbs
Mold Locating Ring I.D.....	5"	Hot Runner Controls	48
Hydraulic Valve Gate Controls	24	Distance Between Inj. Points.....	N/A