

# 20/20 Custom Molded Plastics, LLC

Bluffton, Indiana - Low Pressure, Plant #4

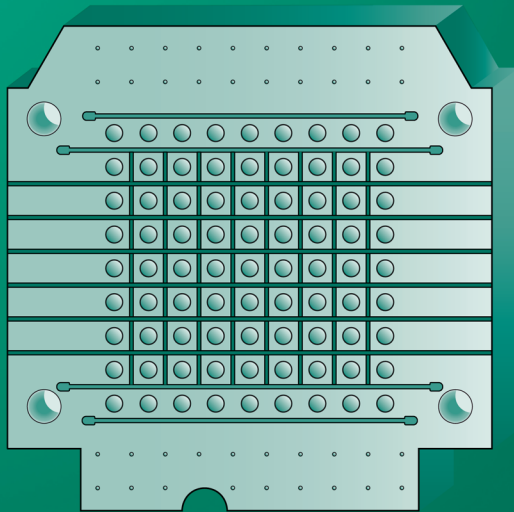
## Presses F-12, F-13

Serial Numbers: 3018, 3003

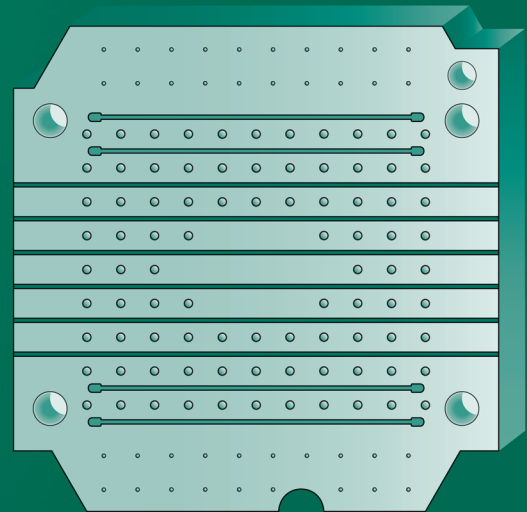
### 300 Ton Uniloy-Milacron

Year Built: 2020

#### Stationary Platen – Nozzle Side



#### Moving Platen – Mold Side



### Machine Specifications

Clamping Force.....	300 Tons	Extruder Output Max. (GPPS) .....	1000 lbs./hr.
Platen Size (HxV).....	86.25" x 86"	Nozzle Pattern (6" X 6" Spacing).....	54" x 54"
Distance Between Tie Bars (HxV).....	67" x 45"	Nozzle Locations Available .....	81
Moving Platen Mold Capacity.....	20,000 lbs.	Electrical Controls .....	Mosaic Plus
Platen Thickness (Stationary/Moving).....	12.5" / 17.25"	Sequential Injection .....	8
Daylight (Max./Min.).....	90" / 12"	Core Pull Circuits .....	2
Stroke .....	81"	Core Pull Sequences .....	Unlimited (Programmable)
Injection Capacity (GPPS).....	70 lbs.	Ejector Circuits.....	2
Injection Rate (GPPS).....	20 lbs./sec.	Ejector Pattern (6"x 6" Spacing).....	66 x 54
Screw L/D Ratio.....	32:1	Ejector Locations Available.....	88

Bluffton, Indiana - Low Pressure, Plant #4

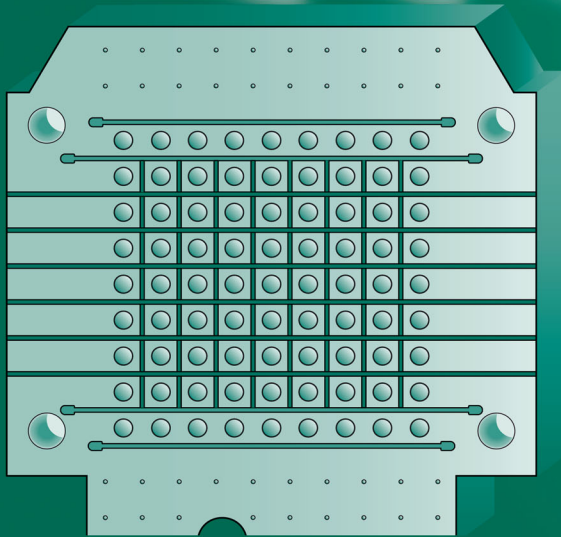
# Presses F-15, F-0

Serial Numbers: 3038, 3034

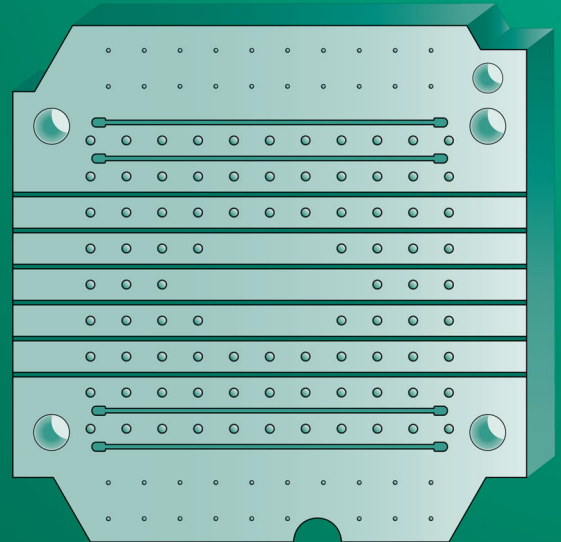
## 300 Ton Uniloy-Milacron

Year Built: 1974

### Stationary Platen – Nozzle Side



### Moving Platen – Mold Side



## Machine Specifications

Clamping Force	300 Tons
Platen Size (HxV)	86.0" x 86.0"
Distance Between Tie Bars (HxV)	67" x 45"
Moving Platen Mold Capacity	20,000 lbs.
Platen Thickness (Stationary/Moving)	8" / 3"
Daylight (Max./Min.)	90" / 12"
Stroke	60"
Injection Capacity (GPPS)	44 lbs.
Injection Rate (GPPS)	10 lbs./sec.
Screw L/D Ratio	30:1

Extruder Output Max. (GPPS)	1,000 lbs./hr.
Nozzle Pattern (6" x 6" Spacing)	48" x 48"
Nozzle Locations Available	81
Press Controls	Allen Bradley
Sequential Injection	8 Shots
Core Pull Circuits	1
Core Pull Sequences	2
Ejector Circuits	1
Ejector Pattern (6" x 6" Spacing)	48" x 60"
Ejector Locations Available	.88

# 20/20 Custom Molded Plastics, LLC

Covington, Georgia - Low Pressure, Plant #5

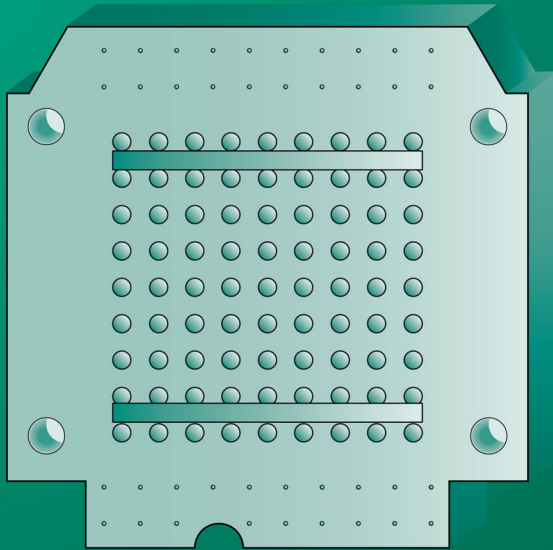
## Press F-3

Serial Number: 3051

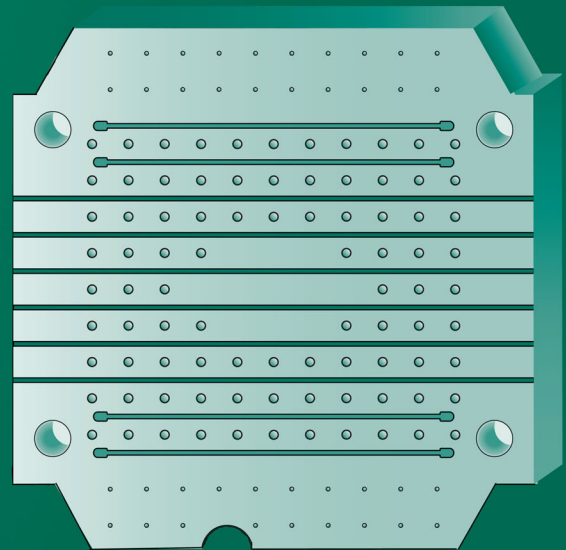
### 300 Ton Uniloy-Milacron

Year Built: 1979

#### Stationary Platen – Nozzle Side



#### Moving Platen – Mold Side



### Machine Specifications

Clamping Force	300 Tons
Platen Size (HxV)	86" x 86"
Distance Between Tie Bars (HxV)	67" x 45"
Moving Platen Mold Capacity	12,250 lbs.
Platen Thickness (Stationary)	8"
Daylight (Max./Min.)	90" / 12"
Stroke	60"
Injection Capacity (GPPS)	50 lbs.
Injection Rate (per nozzle)	1.25 lbs./sec.
Screw L/D Ratio	30:1

Extruder Output Max. (GPPS)	800 lbs./hr.
Nozzle Pattern (6" x 6" Spacing)	48" x 48"
Nozzle Locations Available	81
Press Controls	B&R
Sequential Injection	Yes
Core Pull Circuits	2
Core Pull Sequences	4
Ejector Circuits	1
Ejector Pattern (6" x 6" Spacing)	48" x 48"
Ejector Locations Available	.89