

Bluffton, Indiana - High Pressure, Plant #3

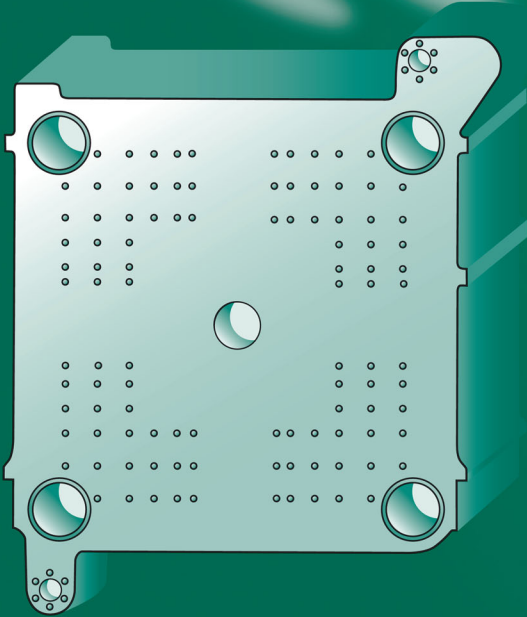
Press HP-8

Serial Number: H07A0400083

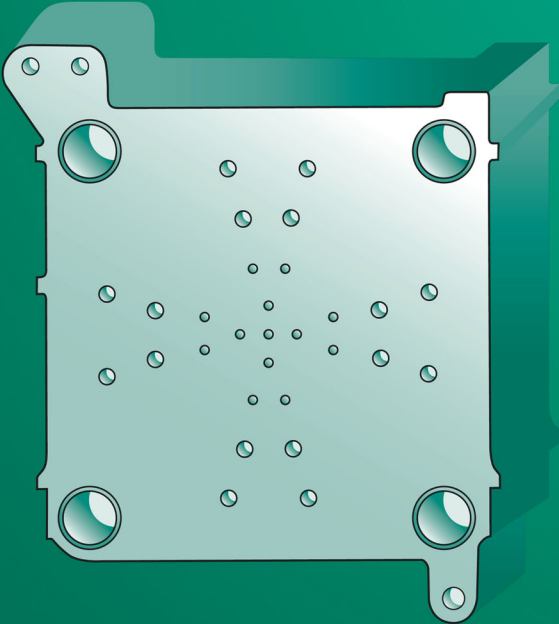
725 Ton Cincinnati-Milacron

Year Built: 2003

Stationary Platen – Mold Side



Moving Platen – Mold Side



Machine Specifications

Clamping Force.....	725 Tons	Injection Capacity (GPPS).....	288 oz.
Platen Size (HxV)	55" x 55"	Injection Rate	15 Cu. In./sec.
Distance Between Tie Bars (HxV)	37.5" x 37.5"	Screw L/D Ratio	20:1
Platen Thickness (Stationary)	16.9"	Screw Speed (Max RPM @2300 psi).....	86
Daylight (Max)	70"	Ejector Stroke (Max).....	7.8"
Clamp Stroke	52"	Core Pull Circuis.....	2
Press Controls.....	Cincinnati / Milacron CAMAC 486C	Min / Max Mold Thickness	18.11" / 37.8"
Injection Pressure (Max psi.)	20,000	Max Mold Weight	26,300
Mold Locating Ring I.D.....	4"	Hot Runner Controls.....	N/A
Hydraulic Valve Gate Controls	N/A	Distance Between Inj. Points.....	N/A