

# 20/20 Custom Molded Plastics, LLC

Bluffton, Indiana - Low Pressure, Plant #4

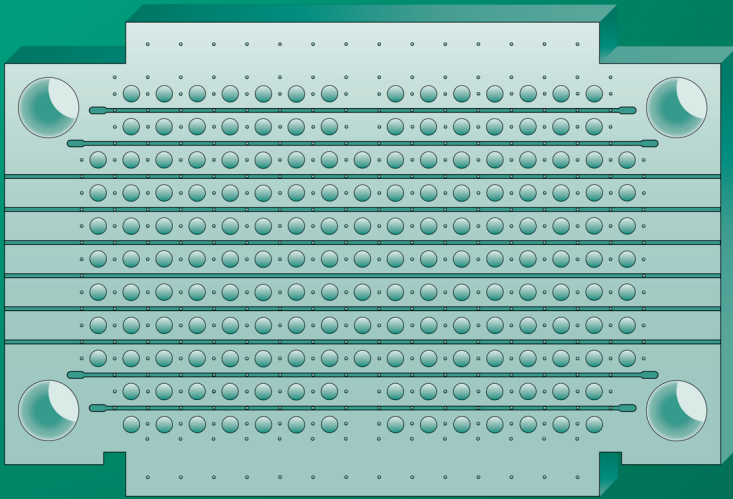
## Presses F-4, F-5, F-6, F-7

Serial Numbers: 4479, 4331, SF7503, SF7504

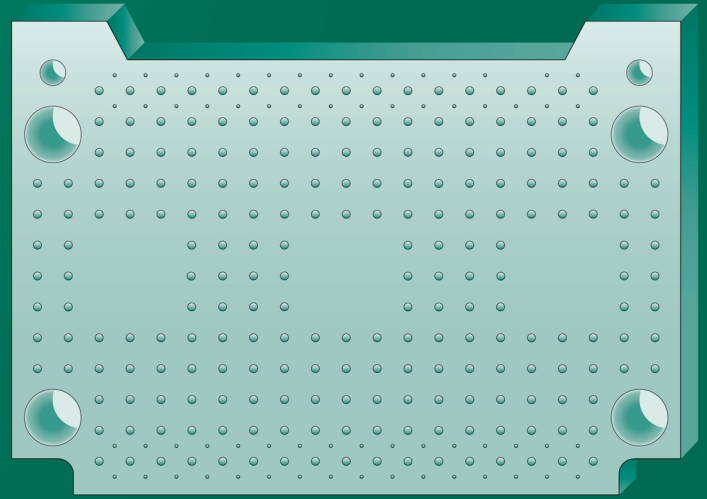
### 750 Ton Uniloy-Milacron

Years Built: 2018, 2019

#### Stationary Platen – Nozzle Side



#### Moving Platen – Mold Side



### Machine Specifications

Clamping Force	750 Tons
Platen Size (HxV)	130" x 86"
Distance Between Tie Bars (HxV)	104" x 45"
Moving Platen Mold Capacity	35,000 lbs.
Platen Thickness (Stationary/Moving)	12.5" / 4.25"
Daylight (Max./Min.)	120" / 12"
Stroke	108"
Injection Capacity (GPPS)	150 lbs.
Injection Rate (GPPS)	20 lbs./sec.
Screw L/D Ratio	32:1

Extruder Output Max. (GPPS)	2,600 lbs./hr.
Nozzle Pattern (6" X 6" Spacing)	96" x 60"
Nozzle Locations Available	168
Electrical Controls	<b>F-4 thru F-6:</b> B&R <b>F-7:</b> Mosaic
Sequential Injection	(16) 8 per accumulator
Core Pull Circuits	2
Core Pull Sequences	17
Ejector Circuits	2
Ejector Pattern (6" X 6" Spacing)	120" x 72"
Ejector Locations Available	228

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# Press F-8

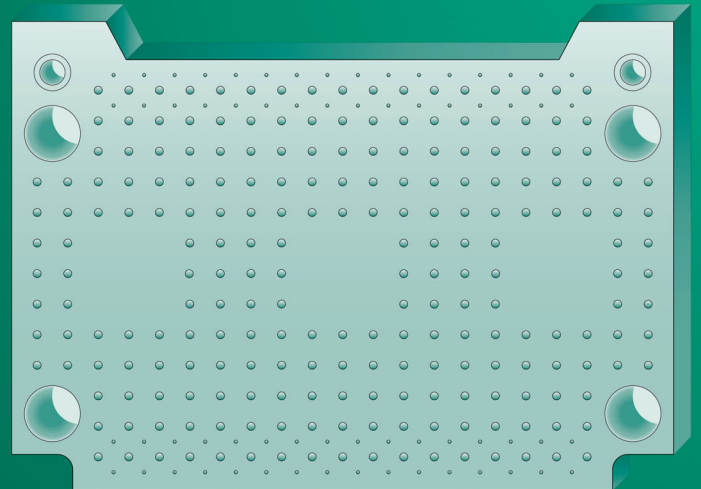
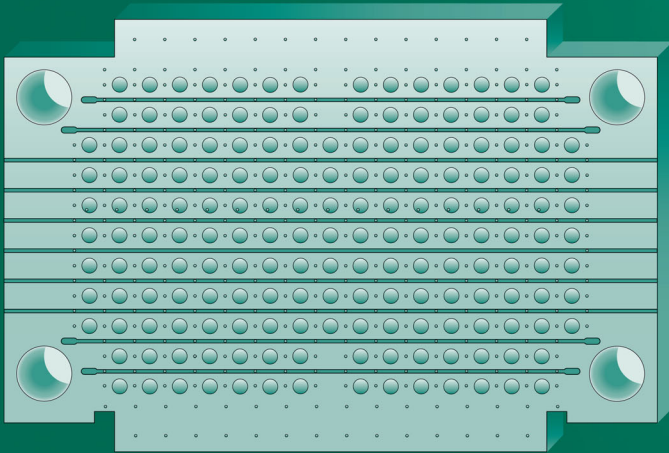
Serial Number: 5012SF

## 750 Ton Uniloy-Milacron

Year Built: 1987

### Stationary Platen – Nozzle Side

### Moving Platen – Mold Side



## Machine Specifications

Clamping Force	750 Tons
Platen Size (HxV)	130" x 86"
Distance Between Tie Bars (HxV)	104"x 45"
Moving Platen Mold Capacity	35,000 lbs.
Platen Thickness (Stationary/Moving)	12.5" / 4.25"
Daylight (Max./Min.)	120" / 12"
Stroke	108"
Injection Capacity (GPPS)	150 lbs.
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Extruder Output Max. (GPPS)	2,600 lbs./hr.
Nozzle Pattern (6" X 6" Spacing)	96" x 60"
Nozzle Locations Available	168
Electrical Controls	Mosaic
Sequential Injection	(16) 8 per Accumulator
Core Pull Circuits	2
Core Pull Sequences	17
Ejector Circuits	2
Ejector Pattern (6" X 6" Spacing)	120" x 72"
Ejector Locations Available	228