

20/20 CUSTOM MOLDED PLASTICS

LOCATION: HOLIDAY CITY, OHIO - HIGH PRESSURE - PLANT #2

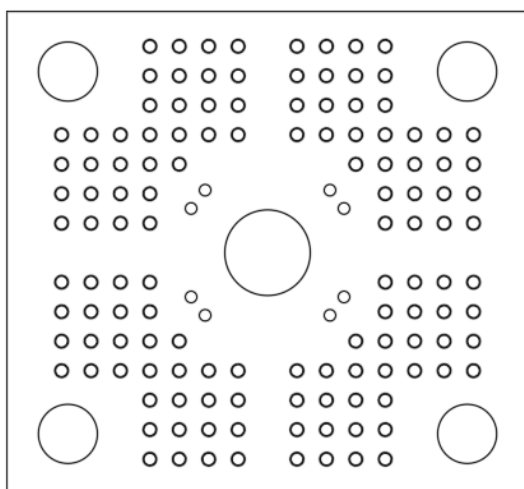
Press HP-17

Serial Number: S85A0500058

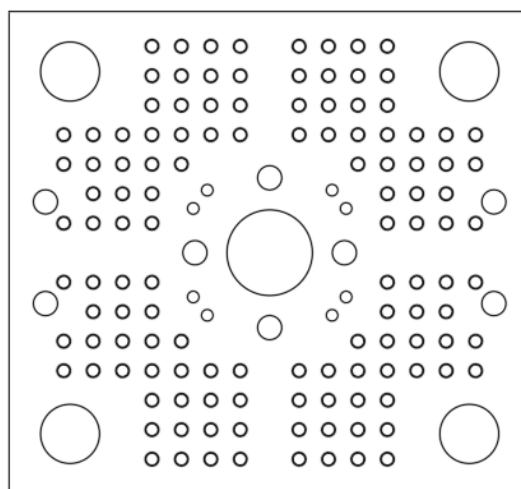
85 Ton Cincinnati-Milacron

Year Built: 2000

Stationary Platen: Mold Side



Moving Platen: Mold Side



Machine Specifications

Clamping Force.....85 Tons
Platen Size (HxV).....24.41"x 22.54"
Distance Between Tie Rods (HxV).....15.94"x 14.17"
Platen Thickness (Stationary/Moving).....4.50"/6.75"
Daylight (Max.).....27.95"
Clamp Stroke.....12.2"
Press Controls.....N/A
Injection Pressure (Max psi.).....23,688
Mold Locating Ring I.D.....4.0"
Hydraulic Valve Gates.....N/A

Injection Capacity (GPPS).....6.04 oz.
Injection Rate.....8.11 cu. in./sec.
Screw L/D Ratio.....20/1
Screw Speed (Max rpm).....312
Ejector Stroke (Max.).....4.72"
Core Pull..... N/A
Min/Max Mold Thickness.....15.75"/5.91"
Max Mold Weight.....1,528 lbs.
Hot Runner Controls.....N/A
Distance Between Inj. Points.....N/A